

Envistar[®]

A flexible range of air handling units with integrated control equipment



Envistar[®] Top



Envistar[®] Compact



Envistar[®] Flex



Air handling with focus on LCC

We have been conserving the Earth's **resources** for more than fifty years

Copenhagen Airport, Harpa Concert Hall in Reykjavik, sports arenas, schools, offices, hospitals, shopping centres and homes in a number of countries all have low energy consumption thanks to IV Produkt. IV Produkt has been involved in a long list of projects. With energy-efficient air handling units, we make it possible to recover energy, increase property value and conserve the Earth's resources.

IV Produkt is a privately-owned company based in Växjö in the Swedish county of Småland that develops and manufactures innovative solutions for air handling. We have been doing this since 1969.

Today, we are the market leader and have the fastest development rate in the industry. Quick turnaround times make us efficient, and the way in which we take responsibility makes it both safe and easy for you as a customer.

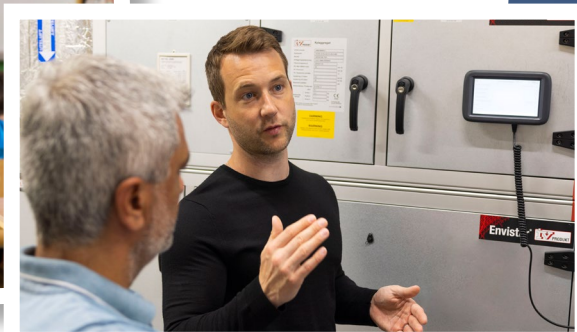
Energy efficiency and environmental concerns have been part of our business concept since 1991, prompting us to focus on the life cycle cost, LCC. In other words, the total cost of purchasing,



Development, production and head office in Växjö.

operation, service and environmental impact. We want this cost to be as low as possible and regard it as a natural aspect of our product development. We are ISO certified under 9001 and 14001, which we consider essential.

Our products and many years of experience enable us to identify innovative solutions for air handling which are perfect for your particular project. We will gladly help you personally to achieve our common goal of protecting the Earth's resources.



Eurovent Certification is a certification body which verifies the performance of air handling units in accordance with European and international standards. It allows products from different manufacturers to be compared on equal terms.

Our Envistar and Flexomix air handling units have been tested by Eurovent in accordance with EN 1886 and EN 13053. When performance calculations carry the above mark, you can be sure they have been certified by Eurovent Certification.

The total **solution** that meets your needs

The Envistar range consists of the Envistar Top, Envistar Compact and Envistar Flex models. These are innovative unit-based solutions that provide high flexibility at the right price. The whole range has integrated control equipment. The units have been

developed with consideration to the market's need for low installation and operating costs. The Envistar range can be used in all types of property, e.g. schools, offices, hotels, shopping centres, industrial premises and hospitals.



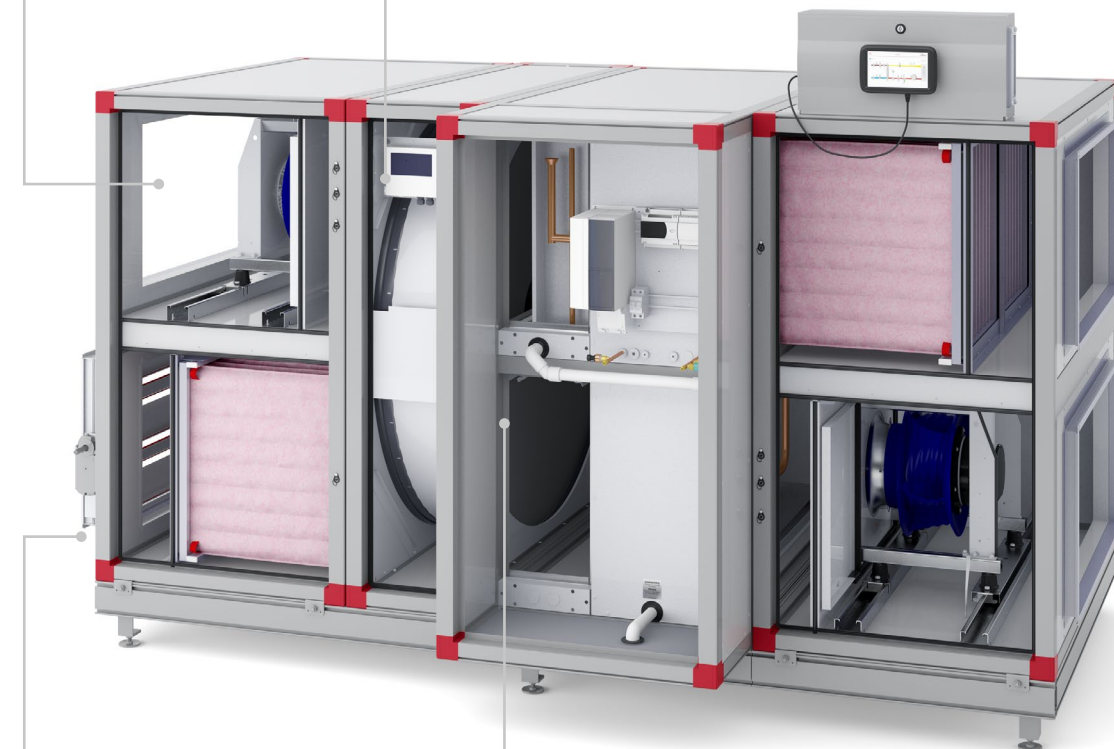
We have developed Home Concept for blocks of flats, which is specially adapted for energy-efficient homes. Read more about Envistar Home Concept in the separate brochure.

Envistar®

+ High-efficiency fans and motors

+ High-efficiency heat recovery units

+ Can be controlled and monitored using the IV Produkt AHU Controls app or using the IV Produkt Cloud cloud service



+ Casing with optimum U value

+ ThermoCooler HP integrated **cooling/heating pump** with stepless control/regulation of cooling and heating power

Envistar[®] Top

A top-connected duct connection is best suited in approx. 70 percent of systems with air flow ranges up to 2.8 m³/s. Envistar Top saves up to 75 percent of floor space compared to a traditional installation. This makes Envistar Top the most economic and energy-efficient solution for the available floor space. The Envistar Top series has been adapted to allow transport in through narrow door openings and tight passages.

- 8 sizes, air flow 0.10–2.80 m³/s
- Can be controlled and monitored using the IV Produkt AHU Controls app or using the IV Produkt Cloud service
- The EcoCooler cooling unit with cooling recovery. Stepless control/regulation of the cooling power via a frequency inverter
- ThermoCooler HP integrated reversible heat pump with stepless control of cooling and heating power
- Energy recovery unit – rotor or counter-flow exchanger
- Fans with high-efficiency EC motors
- Folded bag filters
- **new!** Two of the connections can be placed on the gable end.

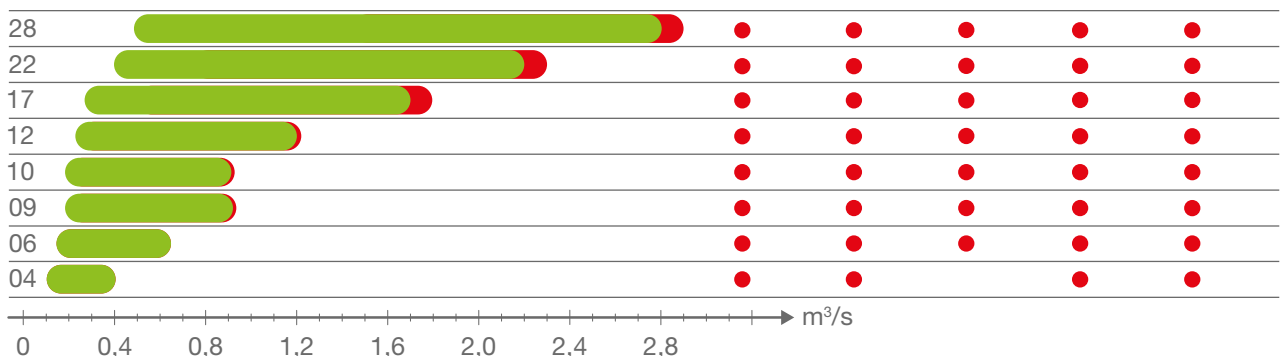
+ Envistar Top with the reversible heat pump ThermoCooler HP



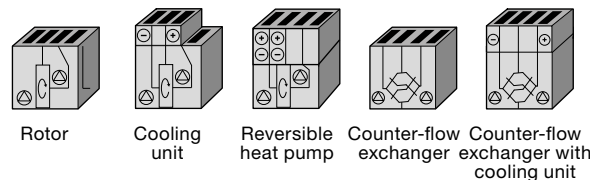
Supplied as module in sections in the sizes 09, 12, 17, 22 and 28.

Flow ranges

- Green bar shows the approved air flow range according to Ecodesign 2018
- The red field indicates the technical maximum flow for the various sizes



Delivery version



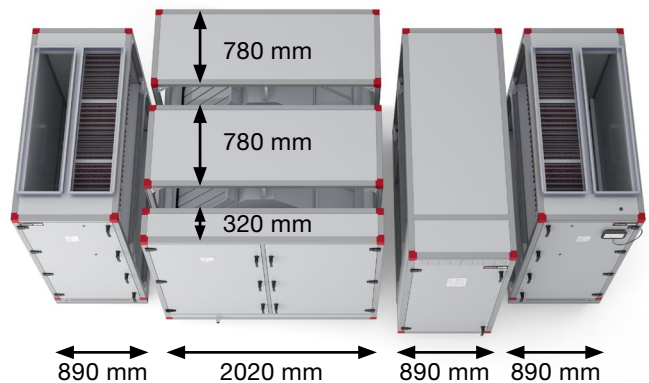
Innovative solutions

More and more customers are choosing a unit with a counter-flow exchanger from our Home Concept. These units are not only suitable for homes, but also for other projects. One of the greatest advantages is that the air flow streams are separated. The unit is available as a single unit or in sections. For some projects, the passage to the fan room can be tight, which is when using sections can be a good approach.

- Air flow 0.13–2.80 m³/s
- High-efficiency heat recovery unit that can achieve a dry temperature efficiency of 85 percent
- The cooling unit EcoCooler with counter-flow heat exchanger
- Unique patented defrosting technology – Optimised Defrosting System (ODS) – which ensures the highest possible annual efficiency
- No risk of odour transfer



+ new! Envistar Top with EcoCooler & counter-flow heat exchanger

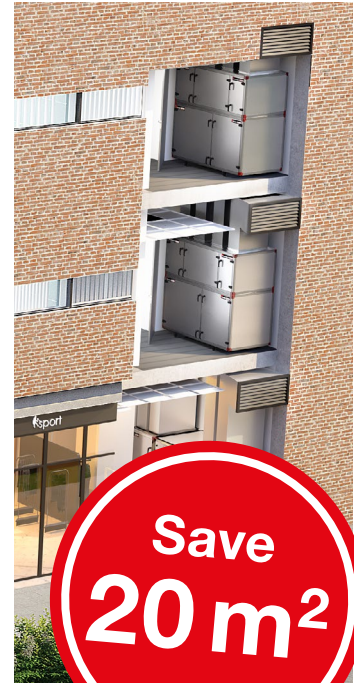


Envistar Top size 28 with EcoCooler and split counter-flow exchanger.

We want to make day-to-day life easier for the installer

Our ambition is to develop our units according to requests from users and installers, and we know that it can be complicated and expensive to get the unit into the building. We have therefore created the unique solution of splitting the counter-flow exchanger widthways for Envistar Top in sizes 09, 12, 17, 22 and 28. We hope this will make it easier for you to get the unit into the building, and even into tight lifts.

Smart installation approach with **Envistar Top**



Connection in the top saves space and money

A top-connected unit on each floor means a major saving when it comes to floor space compared to an installation where a larger gable-connected unit supplies the entire building with air. In this example, the total saving is 66 percent.

When the ducts are connected in the top, the unit can be positioned directly behind doors. When the doors are open, the surface in front of the unit functions as a service area. This either means that more lettable space is created or that

the construction cost is lowered. The total installation cost for this project is also lower compared to a gable-connected installation.

With cooling unit EcoCooler or reversible heat pump ThermoCooler HP integrated into the unit, roof space is freed up that can be used for a nice terrace with endless possibilities. The property becomes more attractive, space is freed up, the value increases and the rental income increases.



A plant room measuring 30 m² is required for a gable-connected unit, while the corresponding surface area for the three top-connected units is as small as 10 m².

Envistar[®] Compact

Envistar Compact has extremely compact measurements, which means that it fits perfectly into tight spaces.

The unit can be connected to ducts at the gables or via two of the connections at the top, and is also available in a configuration for installation outdoors.

Envistar Compact offers a simple and cost-efficient installation.

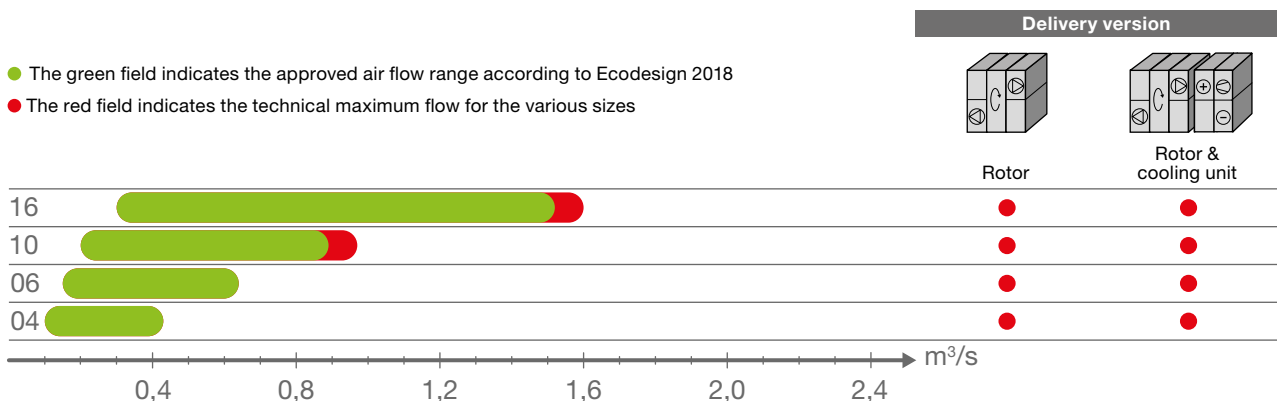


- 4 sizes
- Air flow 0.10–1.50 m³/s
- Can be controlled and monitored using the IV Produkt AHU Controls app or using the IV Produkt Cloud service
- Energy optimisation function – ECO
- StarCooler cooling unit
- Rotary heat exchanger
- Outdoor configuration
- Fans with high-efficiency EC motors
- Deep-folded bag filters



Envistar Compact is available in sizes 04, 06, 10 and 16.

- The green field indicates the approved air flow range according to Ecodesign 2018
- The red field indicates the technical maximum flow for the various sizes



Envistar® Flex

Envistar Flex is available with a wide range of fans, motors and heat recovery units to ensure everything you need for energy-optimised air handling.

The units are designed for comfort ventilation of premises, and are suitable for most types of property, e.g. hospitals, schools, offices, shops and industrial premises.

Envistar Flex can be delivered in sections to facilitate transport. Most modules will fit through a 900 mm-wide opening.



- 18 sizes
- Air flow 0.10–13.0 m³/s
- Can be controlled and monitored using the IV Produkt AHU Controls app or using the IV Produkt Cloud service
- Energy optimisation function – ECO
- Rotary heat exchanger, plate heat exchanger, counter-flow exchanger or coil recovery
- EcoCooler cooling unit, also with cooling recovery. Stepless control of the cooling power via a frequency inverter
- ThermoCooler HP integrated cooling/heating pump with stepless control/regulation of cooling and heating power
- The fans have PM motors with EC or frequency inverter control
- Mixing section, recirculating unit
- Outdoor configuration



Envistar® Flex in single-stacked configuration

Envistar Flex is now available as a single-stacked unit with integrated controls and fully separated supply and extract air sections. The sections can be placed separately from each other. For example, the extract air section can be located on one floor and the supply air section on another.

Units with fully separated ducts may be required for supply air and extract air

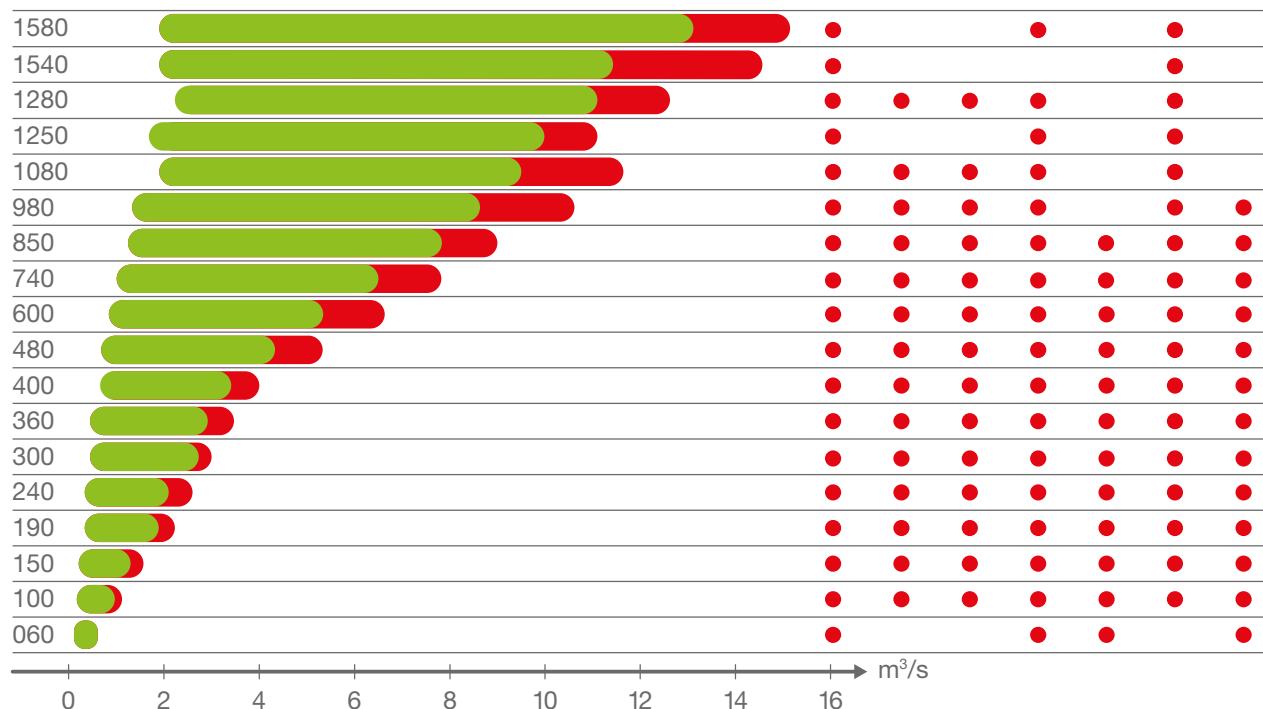
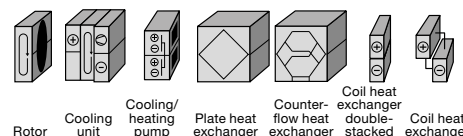
- if either of these need to be placed outdoors or on different floors
- if the existing duct system cannot be adapted for double-stacked units
- or where a low ceiling height makes double-stacked units impractical

new!



- The green field indicates the approved air flow range according to Ecodesign 2018
- The red field indicates the technical maximum flow for the various sizes

Functions



Handles all climates

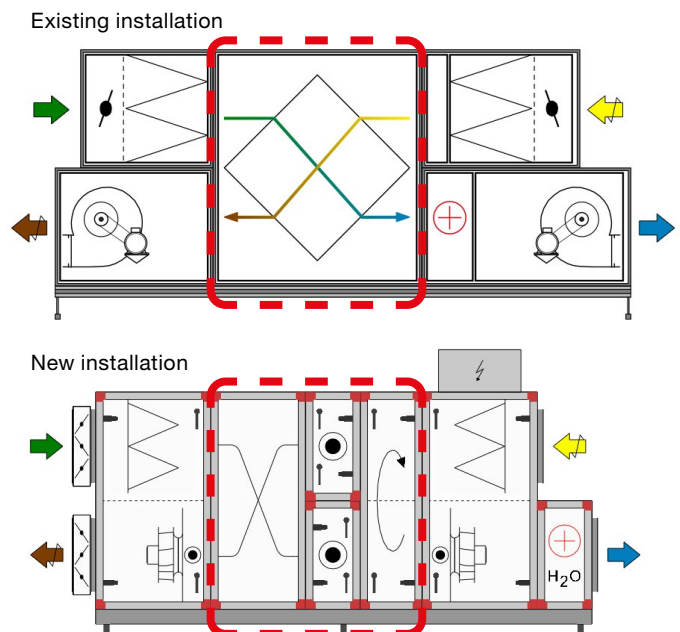
Envistar Flex can be delivered factory-mounted in genuine outdoor version. The unit is ready to be used, which allows fast and easy installation.



Adaptation to existing installation

Many properties have existing ventilation units with plate heat exchangers, heat banks or recovery coils. In these properties, switching to a new unit with a rotary heat exchanger can significantly increase the heat recovery. To adapt to the existing duct system, a cross flow section can be used.

- Cross flow sections with associated inspection parts are available as accessories
- Optimal for adapting to existing duct installations



Great flexibility

For spaces in which Envistar Flex in double-stacked configuration does not fit, the single-stacked configuration can be used instead. The single-stacked Flex with coil recovery can be delivered with fully separated supply air and extract air sections, which provides great flexibility with many installation options. The unit sections fit into confined spaces, such as rooms with a low ceiling height. The supply air and extract sections can also be placed outdoors or on different floors.

new!



Having separate supply air and extract air sections allows for considerable flexibility when installing the unit. The unit sections can be placed on different floors as well as both indoors and outdoors.

The single-stacked configuration allows the unit to be installed in spaces that cannot typically be used as a plant room, such as attics with a low ceiling height.

Makes the installers' everyday life easier

When we develop AHUs, a lot of effort is invested to make it easy to transport the units into the property. Thanks to our extensive experience, we have developed

many smart solutions that make it easy and cost-effective to position the air handling units on the installation site, without impacting on the building.



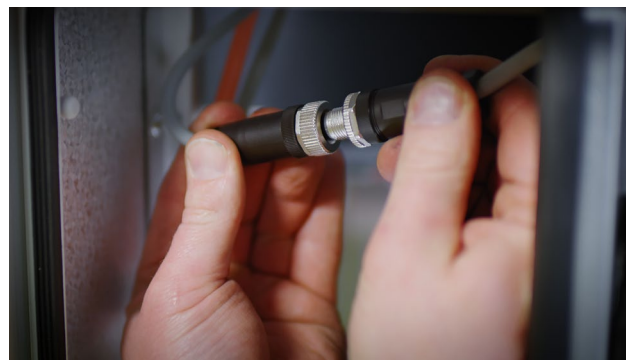
- Customised to simplify site transportation
- Minimal unit dimensions and smart quick connections
- Significant cost savings

Quick and easy with smart electrical connections

Through smart design, the fitter can quickly and easily handle the units' electrical connections on site in the plant room.

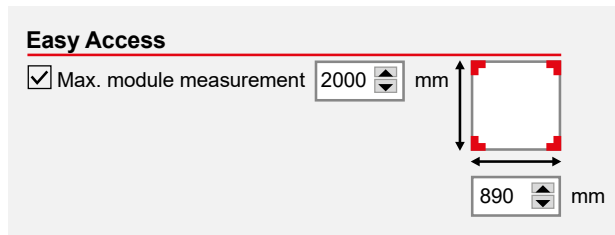
The aim of Easy Access has been to transport as large units as possible through a normal door with a width of 90 cm. Thanks to this, units with an air flow of approximately 4.5 m³/s can now be transported through a door with standard dimensions.

Easy Access gives great savings in time and costs compared to delivering the units in flat packs and assembling on site. Installation is faster, and hole making or other impacts on the building can be avoided.



Complete CE-marked units

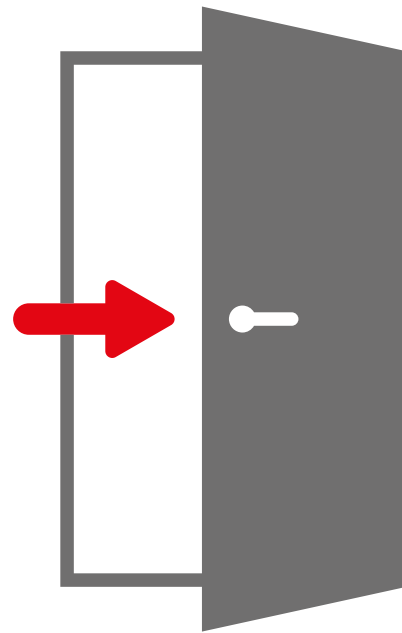
Our integrated cooling units EcoCooler and reversible heat pumps ThermoCooler HP can, with the new concept Easy Access, be supplied in split versions. The assembled unit is tested in our production facility, to ensure optimal performance and CE marking before delivery. Service personnel, certified by us, join and fill the cooling circuit and perform installation leakage testing on the installation site.



The required maximum module dimensions for the AHU projects can be specified in our product selection program IV Produkt Designer. The program then automatically divides the unit into smaller module parts, which are adapted to the specified dimensions, where possible.



Scan the code to visit www.ivprodukt.com/easy-access and experience the concept.



easy
access
developed with doors in mind

+ new! Easy Access for EcoCooler and ThermoCooler HP



An air handling unit with the measurements W 2220 × H 2465 × L 3760 mm can be transported into the plant room through a door with standard dimensions with our new concept Easy Access. The air handling unit is supplied with the integrated reversible heat pump ThermoCooler HP.

Pleasant indoor climate

The entire Envistar range is available with an integrated cooling unit. As a result, you get a turnkey solution for ventilation and comfort cooling which does not require any outdoor installations.

All the cooling unit's components are built into the air handling unit. You get a complete CE-marked

installation, which is always tested at our test facility. A unit with integrated cooling requires significantly less energy than one with an external cooling unit.

Within the Envistar range, there are two different integrated cooling units: EcoCooler and StarCooler.

EcoCooler

EcoCooler is the optimum integrated cooling unit for Envistar Top and Envistar Flex.

In some buildings, air flow varies greatly, while requirements are strict for accurate control/regulation of the supply air temperature. EcoCooler meets the requirements through stepless control of the cooling power via a frequency inverter.

- Envistar Top with EcoCooler has an air flow of 0.12–2.8 m³/s and a cooling power of 1.6–75 kW
- Envistar Flex with EcoCooler has an air flow of 0.25–10.4 m³/s and a cooling power of 3–260 kW
- High EER (COP), 4–7
- Ideal for large variable air flows, VAV
- Available with cooling recovery
- No outdoor installations
- Short build lengths for simple transport and smaller installation space
- Complete CE-marked cooling installation
- No regulatory requirements on annual inspection for Envistar Top in sizes 04, 06, 09, 10 and 12

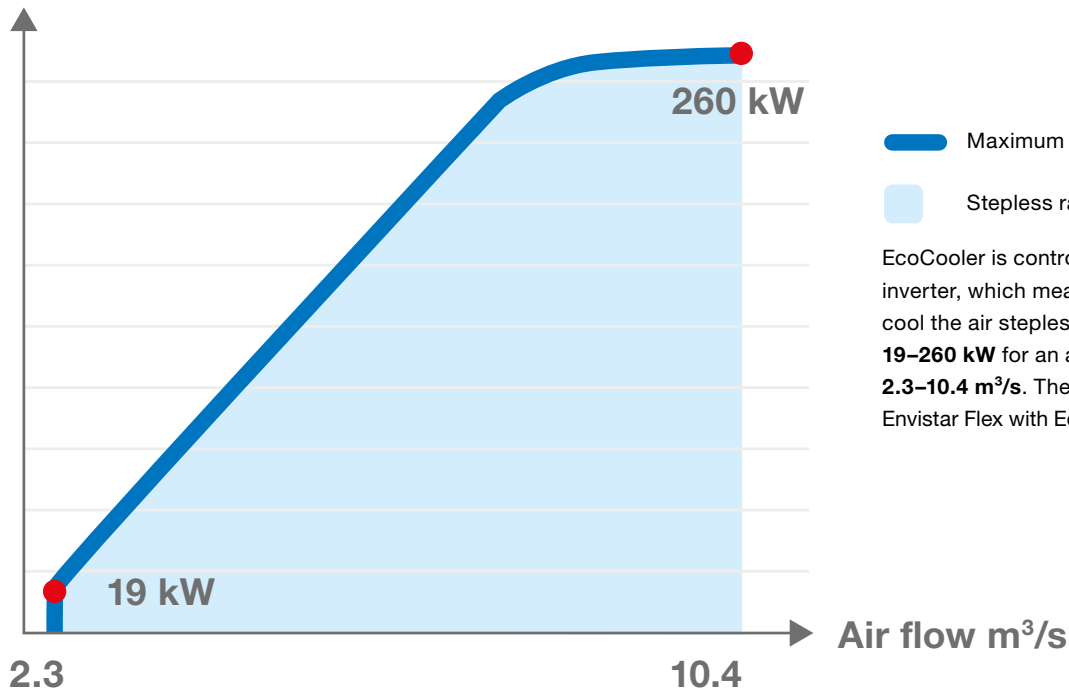
Read more about EcoCooler in the separate brochure. Envistar Compact is delivered with the StarCooler cooling unit, which uses capacity regulation.



Envistar Top with EcoCooler.

Stepless control

Cooling power kW



Cooling recovery

The EcoCooler cooling unit is available with an integrated rotary heat exchanger for cooling recovery in sequence with the cooling unit. This maximises energy utilisation and ensures a low connected power load.

The rotary heat exchanger can be selected in different configurations for optimal energy recovery. The rotors are also available with a hygroscopic surface, further reducing energy use.



On a hot summer's day with an outdoor temperature of 28°C, we can recover sufficient cooling from the extract air to cool the supply air to 23.5°C. In this case, we only need to cool the air by 7.5°C instead of 12°C in order to achieve an inlet temperature of 16°C.

Heat pump & cooling unit in one

The reversible ThermoCooler HP cooling/heating pump can be integrated into Envistar Top and Envistar Flex.

All parts of the cooling/heating pump are incorporated in a module section, which is located in the air handling unit. This means that you receive a total solution for heating ventilation air and comfort cooling in one unit. Since everything is

integrated in the air handling unit, there is no need for heating coils, run-around coils or outdoor cooling installations. The installation is complete, CE-marked and always tested in our test facility before delivery.

A unit with integrated cooling/heating pump is more energy efficient than a traditional cooling installation with external cooling unit and heating coil.

ThermoCooler HP



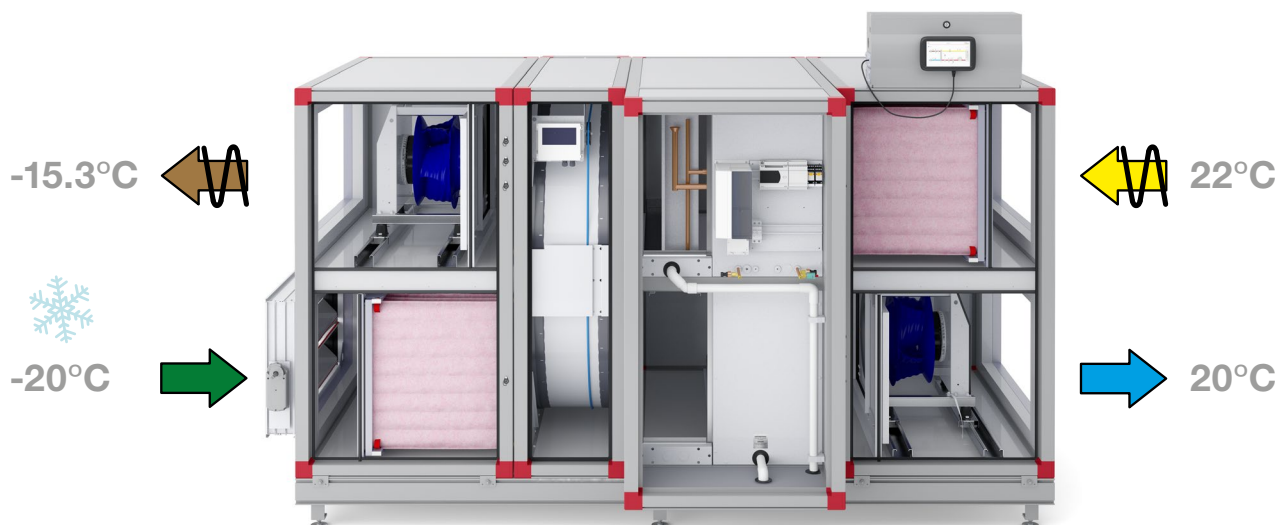
The scroll compressors have PM motors and are speed controlled. The expansion valves are electronic and the unit dimensions are adapted to facilitate transport into the building.

ThermoCooler HP is the optimal integrated cooling/heating pump for Envistar Flex.

In some buildings, air flow varies greatly, while requirements are strict for accurate control/regulation of the supply air temperature. ThermoCooler HP meets the requirements through stepless control of the cooling and heating power via a frequency inverter.

- Envistar Top with ThermoCooler HP
air flow 0.25–2.8 m³/s, cooling power 3–49 kW
- Envistar Flex with ThermoCooler HP
air flow 0.25–10.4 m³/s, cooling power 3–175 kW
- High EER (COP) up to 6.0
in the cooling application
- High COP (6–15) in the heating mode,
depending on outdoor temperature
- Ideal for large variable air flows (VAV)
- Complete CE-marked cooling and
heating installation

Also sufficient in winter



On a cold winter's day ThermoCooler HP can blow in a supply air temperature of 20°C with a return air temperature of 22°C .

ThermoCooler HP can together with the rotor achieve a dry temperature efficiency of over 90 %, excluding the electricity from the compressor.

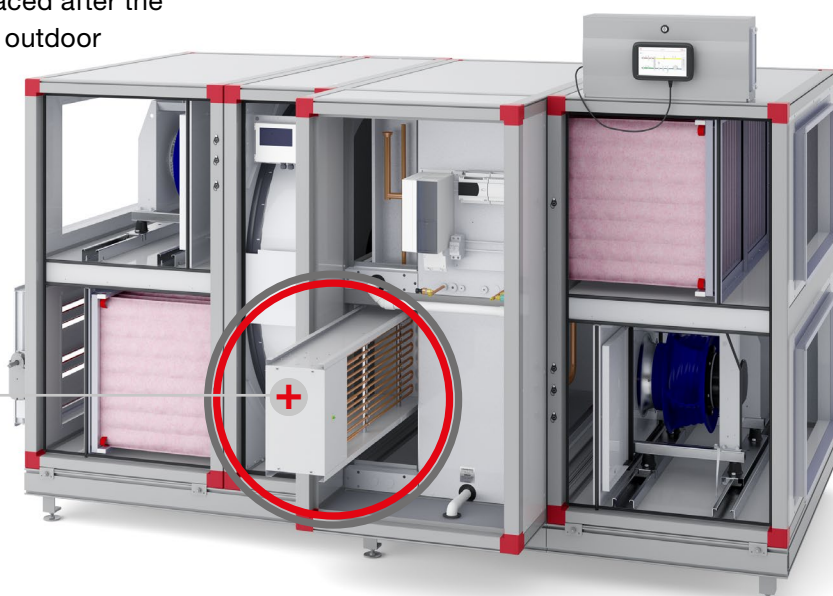
Auxiliary heating as an option

If the return air temperature becomes colder than the design temperature, or if there is an imbalance in the air flow, auxiliary heating is available as an option. The auxiliary heating gets its power supply via ThermoCooler HP and can be easily mounted retrospectively if necessary. With design outdoor temperatures under -18°C , auxiliary heating is standard.

The IV Produkt Designer program is used to calculate whether a heating coil is needed. The heating coil must always be placed after the supply air fan in the case of design outdoor temperatures below -26°C .

One of the biggest advantages with ThermoCooler HP is that there is no need for heating coils with outdoor temperatures down to around -20°C . This assumes a return air temperature of at least 22°C .

Auxiliary heating



ThermoCooler HP creates many winners

- High reliability
- Long technical life
- No defrost cycle required
- Low installation and operating costs
- Requires no outdoor installations
- Saves floor space



Accuracy in every detail

When we developed ThermoCooler HP, high reliability, long technical life, low operating costs and stepless control of temperature/power were our most important criterias.

After a lot of research, calculations, comprehensive field-testing and accurate measurements in our Innovation Center, we have decided to place the heating/cooling pump's extract air coil before the rotor. This means there is no risk of the coil freezing. Unnecessary defrosting cycles are avoided, as they affect the supply air temperature. The unit therefore has a very high reliability and long technical life.

As a natural part of our product development, we consider how products will be used and transported. That is why we have designed ThermoCooler HP to facilitate transport through narrow passages.

Simple installation

As the whole installation for cooling and additional heating for ventilation is integrated in one unit, there is no need for expensive and large run-around coils or plumbing. The responsibility for the installation lies with the supplier instead of several different parties.

Investment that pays for itself

The installation costs for ThermoCooler HP are considerably lower than a traditional installation. Contrary to a traditional installation, ThermoCooler HP does not require external cooling and heating installations connected to the air handling unit. This can often save more than 30 % of the total installation costs.

The energy use and operating costs for ThermoCooler HP are considerably lower than a traditional installation.



You no longer need expensive outdoor cooling installations

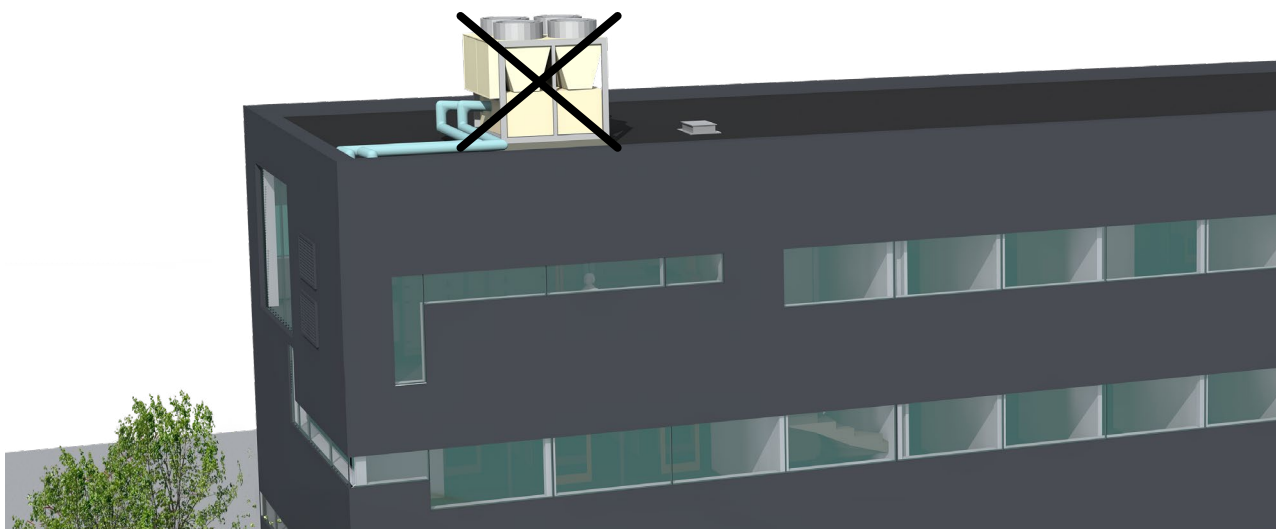


New installation approach with EcoCooler & ThermoCooler HP

As EcoCooler and ThermoCooler HP are integrated in the air handling unit, there is no need for an outdoor cooling machine and dry coolers.

In many places there is a lack of both land and building space, which means higher prices. The EcoCooler cooling unit or ThermoCooler HP

cooling/heating pump free up space on the roof creating a fifth facade. The roof surface can be used as a pleasant terrace with endless possibilities. The property becomes more attractive, space is freed up, the value increases and the rental income increases.



Did you know that...

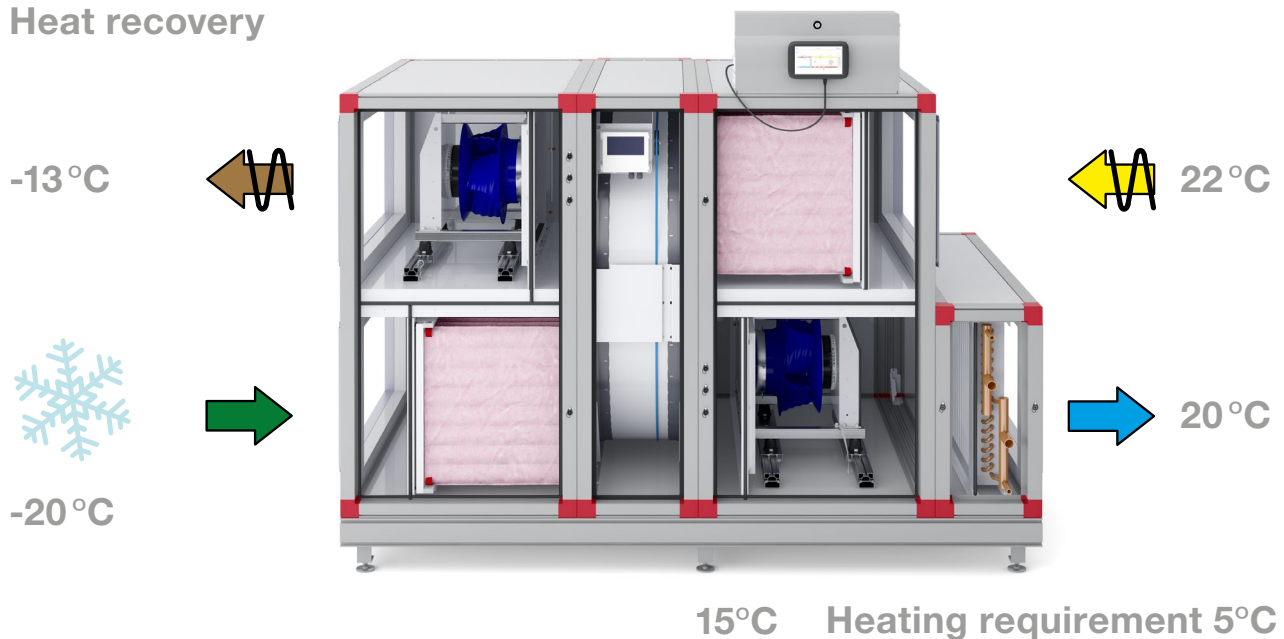
operating costs for the EcoCooler or ThermoCooler HP to cool a 300 m² office building are only 1000 – 1500 kWh/year due to climate and operating time

We conserve resources

Air that is extracted via ventilation systems often contains a lot of heat. We do not want to let this heat go to waste and aim to recover as much of it as possible. We do this by using various types of heat exchangers. We recover the heat from the extract air

and use it to pre-heat the cold air from outside. There are several different types of high-efficiency heat recovery units in the Envistar range. This allows us to offer the best solution at the same time as conserving the Earth's resources.

Heat recovery



On a cold winter's day with an outdoor temperature of -20°C , we can recover sufficient heat from the extract air to heat the supply air to 15°C using a rotary heat exchanger. In this case, we only need to heat the air by 5°C instead of 40°C in order to achieve an inlet temperature of 20°C .



Rotary heat exchanger

- High-efficiency heat recovery unit with a dry temperature efficiency of up to 87 %
- For each unit size, there are different power variants of rotor to optimise heat recovery and life cycle costs
- Available with hygroscopic surface for improved cooling recovery

Counter-flow exchanger

- High-efficiency heat recovery unit that can achieve a dry temperature efficiency of 85 percent
- Patented defrosting technology – ODS
- No risk of odour transfer
- **new!** Choose the concept **Easy Access** for air flow up to about 2.8 m³/s, and the exchanger will go through a door opening with standard dimensions!



Coil recovery

- To optimise the energy recovery process, many different configurations are available
- No risk of odour transfer



Plate heat exchanger

- A complete unit which uses heat recovery according to the air-air principle
- Available in various configurations for optimal efficiency
- No risk of odour transfer



Efficiency

In the industry, the performance of heat recovery units is presented in different ways. For example, we might talk about dry and wet temperature efficiency.

According to the EN 308 standard, dry efficiency should be reported. This method is used to avoid giving a misleadingly high performance by incorrectly utilising the air humidity.

Top performance

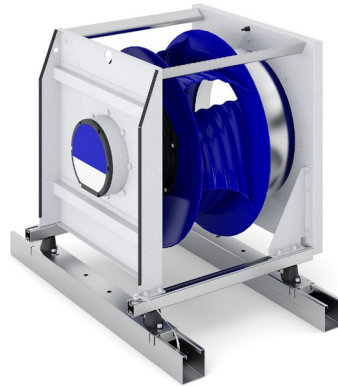
The Envistar range is available with a wide range of high-efficiency fans and motors in order to optimise efficiency of the fans and minimise electricity consumption. Each fan impeller and

motor is balanced and test-run together to guarantee function. That results in low vibration levels and ensures a long technical life. The fans are constructed and mounted for best servicing.

Fans with high efficient PM-motors

The fans are controlled via EC-controlling or frequency converters for best speed regulation.

- For Envistar Flex, single, dual or triple fans can be supplied for optimal performance
- Fan impeller in aluminium, composite or epoxy-coated steel
- Fan impeller with rotating diffuser and airfoil blades, which provide a higher fan efficiency
- Permanent magnet motor, efficiency class equivalent to IE4 or higher
- Each unit size is available with various fans and motors in order to optimise efficiency and reduce electricity consumption, i.e. optimise to the lowest possible specific fan power value (SFPv)



Envistar Flex size 1080 with triple fans

Casing gives added **benefits**

Thanks to our rapid pace of development, we are continually getting better at energy-optimised air handling.

As a result of product development, the entire range has a casing with optimum energy performance and design.

We have worked on innovative solutions throughout the entire manufacturing process, enabling us to offer AHUs with minimised heat losses through the casing. According to the EN 1886 standard, the classification of the casing is determined by the U value. The lower the number, the better the insulation capacity.

ThermoLine

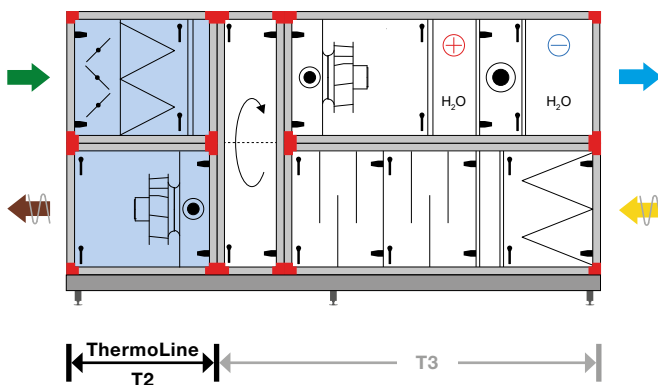
Two configurations of the casing are available. The standard version is classified under casing class T3, which has a U value of 1.24*. For the best energy performance, you can now also choose ThermoLine, which is a class T2 casing and has a U value of 0.88*.

A casing class of T2 reduces cold bridges. In fan rooms with high air humidity, this reduces the risk of condensation forming on the unit casing.

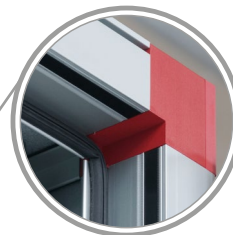
Class T2: U value 0.5–1.0

Class T3: U value 1.0–1.4

Indoor AHUs

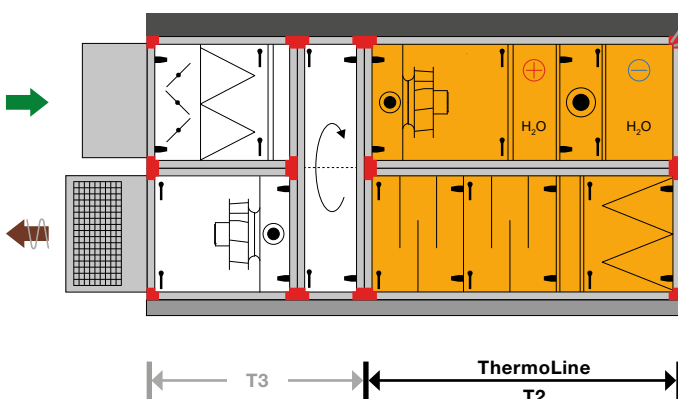


A major advantage of the casing design is that we can choose different casing classes for selected parts of the unit. For example, we can select the inlet and exhaust air sections for a **ThermoLine – T2** indoor unit to offer the most energy-efficient and cost-effective solution.



The black plastic insert in the profile breaks the cold bridge and is a characteristic of the **ThermoLine – T2** casing.

Outdoor AHUs



In the case of outdoor air handling units, the supply and extract air sections are the primary cause of heat losses. Using **ThermoLine – T2** for these sections offers the most energy-efficient and cost-effective solution.

The pay-back period for ThermoLine depends on the installation's operating conditions and energy prices.

* Measured by Eurovent in model box in accordance with EN 1886.

Hygienic design **simplifies** cleaning and maintenance



Hygienic design according to VDI 6022 means, among other things:

- extended options for inspection of all unit components
- easier cleaning of units, fans, heat exchangers and coils
- drip trays under cooling coils have inclines towards drains
- high requirements for material selection for gaskets, seals and attachments
- extended requirements for technical and operating information.

Hygienic design for air handling unit according to VDI 6022 places specific requirements on the duct system and operation and maintenance. When ordering the unit in hygienic design, the instructions and other documentation are included according to the requirements in VDI 6022.

Customised material

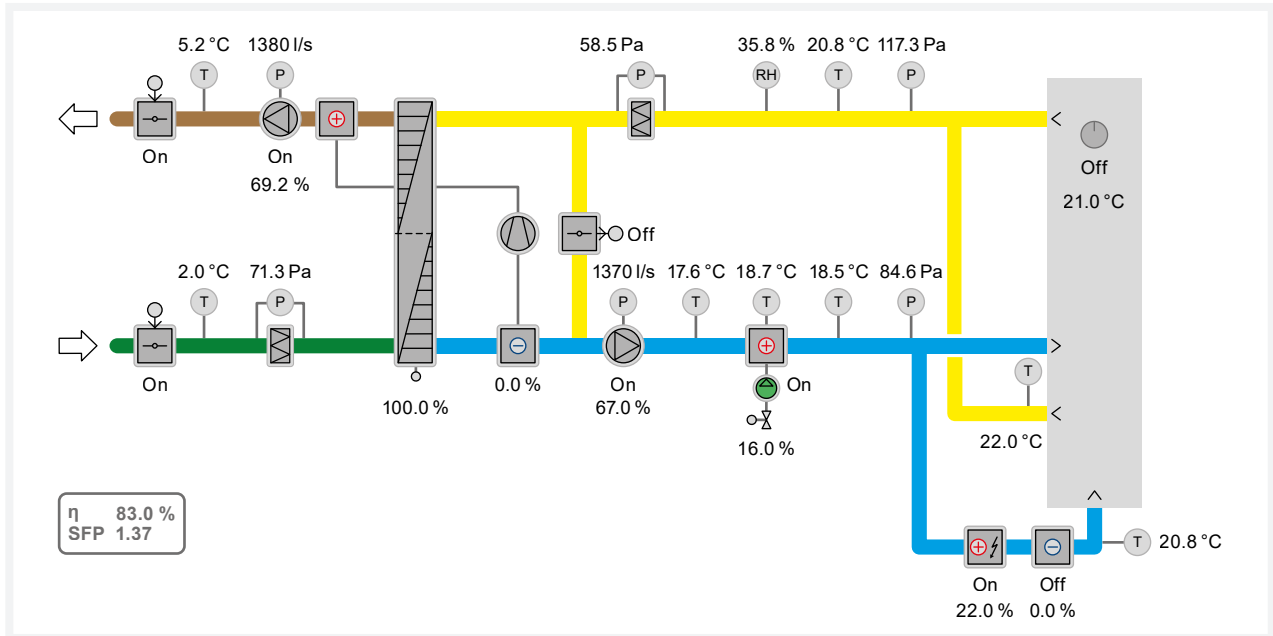


The standard material for both internal and external doors and panels is alu-zink in corrosion class C4.

Certain environments require a higher corrosion class. In which case it is possible to have a stainless steel or painted interior. Certain fittings are also available in a painted or stainless steel configuration.

The architecture requires, among other things, that the colour matches the colouring of the building. In which case there is an option for a painted exterior.

Control communication with endless possibilities



When you order a unit from the Envistar range, you receive a complete air handling unit that has been function-tested and is ready to be commissioned. We are continuously developing the software and adding new smart features, enabling the lowest energy use and the best indoor climate. The functions can be adapted as required and

some examples of application are zone control, various fire functions and dew point control. The unit is supplied with project-specific wiring and control diagrams, and a handset that allows you to optimise flows and temperatures. A hand-held terminal with touchscreen is now available as an optional extra.

BMS

Building Management System

Modbus BACnet LON OPC



Access via web browser



Cloud service



Hand-held terminal



App for smart units



Hand-held terminal with touchscreen

Keeping track of your kilowatt hours!

We are now offering an optional extra for our air handling units in the Envistar range in the form of the in-house developed software Energy Watch which helps you to keep track of your kilowatt hours.

Energy Watch is a unique function for monitoring and optimising the energy use in the air handling unit.

You can easily see the meter values and information in the app, the hand-held terminal or in BMS system.



Energy watch measures and shows:

Heat recovery

- Recovered energy and power
- Heat recovery unit efficiency

Fans

- Energy input and power
- Specific fan power, SFP/SFPv
- Density correction of the air flow with measurement at four points for the best possible accuracy

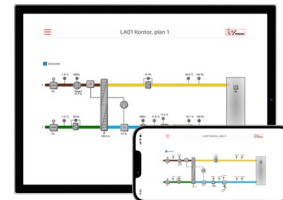
Additional heating

- Energy input and power
- Alarm for leaking heating valve

Take control using our IV Produkt AHU Controls app

You can now control our unit using the IV Produkt AHU Controls app. You connect the unit to the internal network in the property, if the building has Wi-Fi. If you cannot connect the unit to the internal network, we offer an optional Wi-Fi router for the unit.

- Control your unit easily via smartphone or tablet
- Start up the unit and adjust the values
- React quickly in the event of an alarm
- See event logging and history
- Clear interface and summary flow chart



The app is available to download free of charge for iOS och Android™. You can adjust setpoints and settings, see any alarms and much more without needing to be in the plant room.



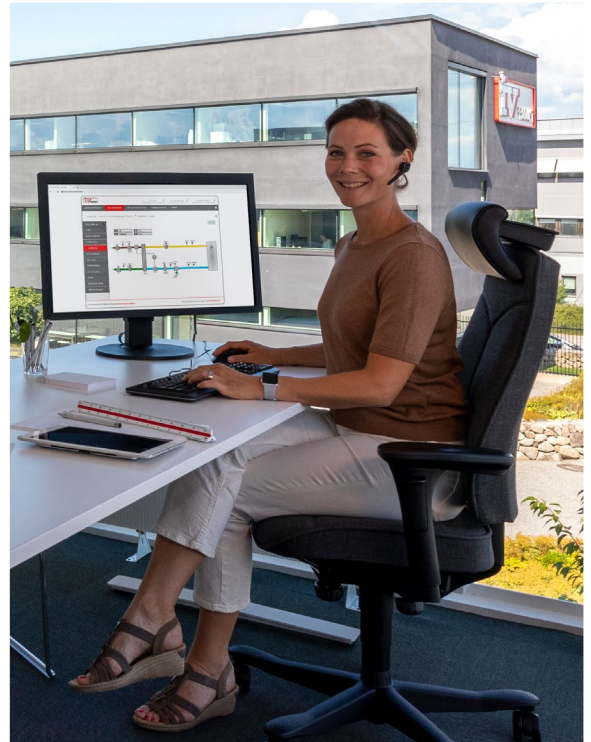
Gives you **full control** – wherever you are



IV Produkt Cloud service

IV Produkt Cloud is a cloud service for our air handling units with integrated control, in which you and your colleagues will be able to keep track of your systems no matter where you are. The cloud service is always accessible wherever there is internet access. In other cases, there is an optional 4G router.

IV Produkt Cloud is available as a free subscription called Free, and a paid subscription called Service+. The new administrative service Digital Wallet helps you manage your subscriptions.



- Completely free subscription
- See status and flow chart and reset alarms
- Service+ included the first month



- Full access to change control functions and adjust values
- Alarm notifications, history and upgrades
- Good for balancing and commissioning
- Remote support capability from us at IV Produkt

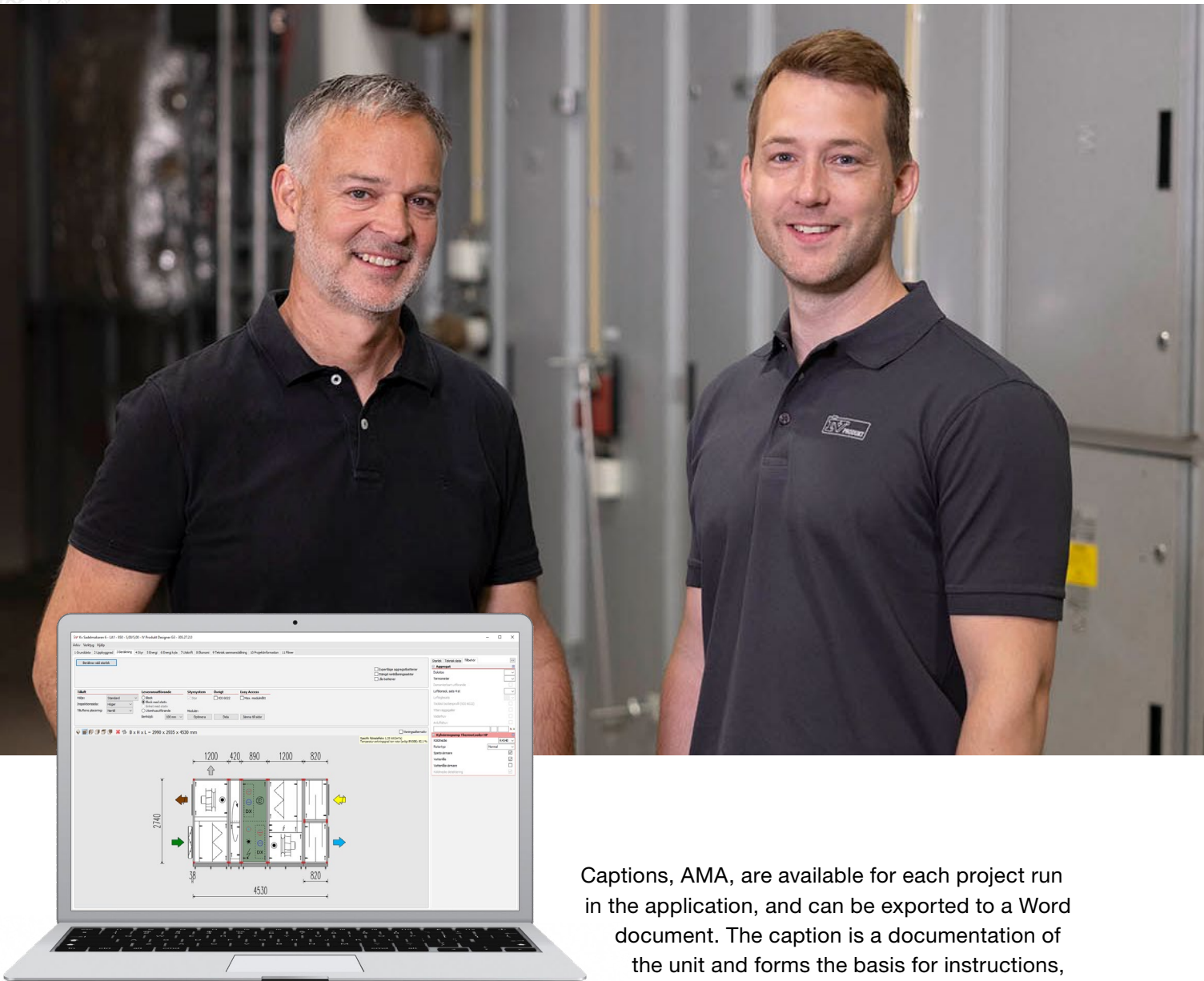
Lower your costs with Digital Wallet

For you who have multiple air handling units and wish to manage your own account. Switch between Free and Service+ subscriptions as the requirements of the system change.

new!



Make everyday life **easier**



We want to make everyday life easier for consultants, installers and contractors. Our program **IV Produkt Designer** will help design and dimension the air handling unit.

We have developed a tool which enables you to perform calculations using the data for your project. Using the program **IV Produkt Designer**, you can easily and quickly design your unit to meet different needs. You will receive a dimension drawing with technical data containing specific fan power values, temperature efficiency, sound data and much more.

Captions, AMA, are available for each project run in the application, and can be exported to a Word document. The caption is a documentation of the unit and forms the basis for instructions, operation and maintenance, and can be used to copy information to project documents. There is also a plugin for **IV Produkt Designer** to connect the program to **MagiCAD** for **AutoCAD**. The file contains all data that is needed for planning. Another plugin makes it possible to export project files to **Revit**.

You can also perform a separate **LCC** and investment calculation for an existing or new unit in the program. This gives you the opportunity to calculate the profitability of replacing a unit.

IV Produkt Designer can be downloaded free of charge from www.ivprodukt.com, or contact us and we will of course be happy to help you.



The most profitable sustainability investment

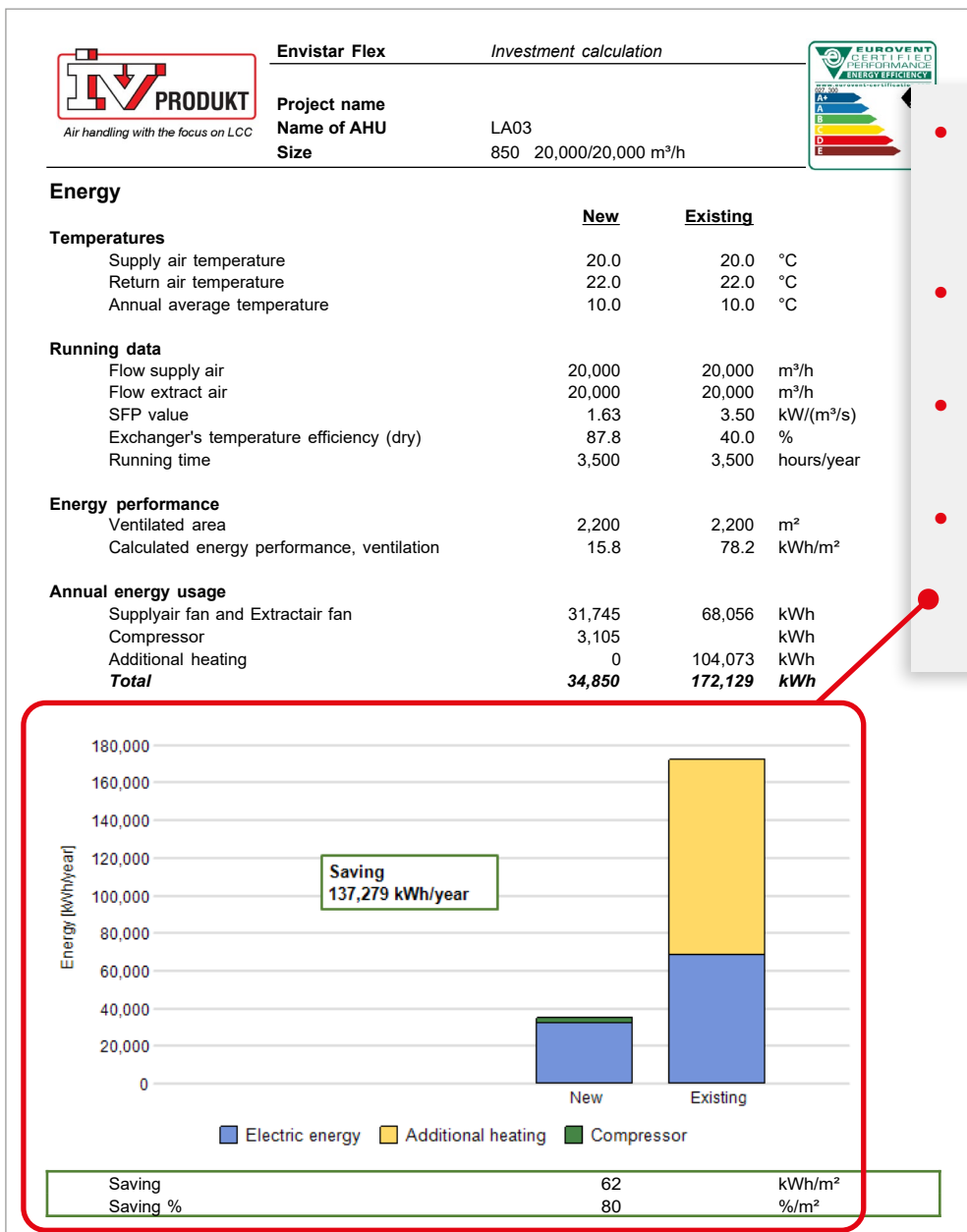
It is easy to make investment decisions with calculations from IV Produkt Designer. The calculation includes accounting of

- Energy savings
- Economy och payback-period
- Calculation of increased property value

An older ventilation unit that appears to be in good condition may be unexpectedly profitable to replace. It is easy to calculate energy savings and payback period when replacing e.g. a unit from the 1990s. Given that it is over 20 years old, today's units are significantly more efficient.

On this page and the next you can see an example of a completed project with replacement of older ventilation units.

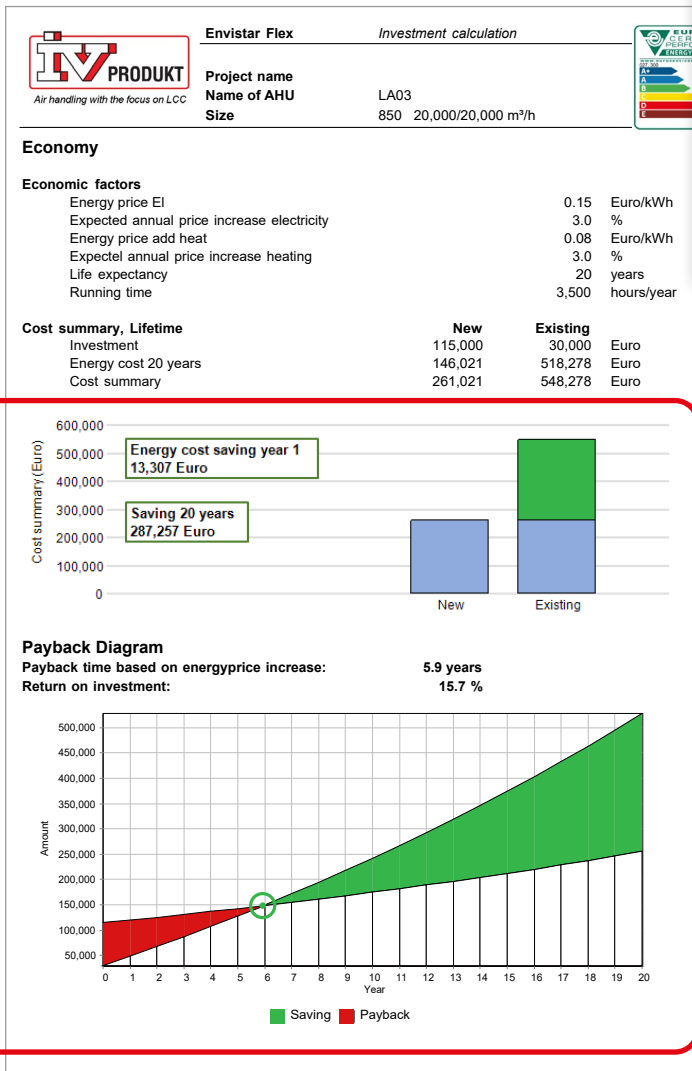
ENERGY



- Savings: **137,000** kWh/year
- Equivalent to **62** kWh/m²/year
- Means savings of 80%
- Can be used in the sustainability report.

ECONOMY

- Payback period: **5.9** years
- Energy cost savings year 1: approx. **13,300€**
- Savings over 20 years: approx. **287,000€**
- The increase in property value is greater than the investment cost.



PROPERTY VALUE



Increase in property value

Energy savings reduce the property's total operating costs. The net operating income is calculated by deducting operating costs from total rental income. If you divide the net operating income by the property's required rate of return, you get the property value.

A higher net operating income thus leads to an increase in property value. And a higher property value creates opportunities for making new investments.



net operating profit

required rate of return %

13,300€

8 %

=



property value

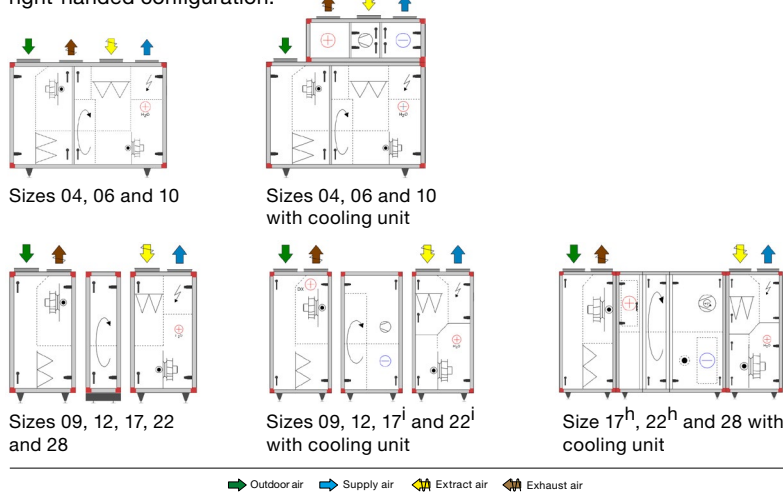
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166,000€

Envistar® Top

Configuration with rotor

Right or left handed configuration selected during planning. Below is an example of a right-handed configuration.



Capacity and technical data

Size	Dimensions (mm)				Air handling unit excluding cooling unit					Air handling unit with integrated cooling unit							
	Width	Height excl./incl. cooling unit	Length excl./incl. cooling unit	Duct connection	Air flow (m ³ /s) ^a			External fuse protection ^c	Weight (kg) ^d	Power variant	Air flow (m ³ /s) ^a			Cooling power (kW)	Refrigerant volume (kg)	External fuse protection ^c	Weight ^d (kg)
					Min	SFP _V 1.5	Max. ^b				Min.	SFP _V 1.6	Max. ^b				
04	748	1365/1910	1570	∅ 250 500 x 200 g	0,10	0,30	0,43	10A	255	2V	0,12	0,30	0,35	6.5	1.0 ^l	10A	380
06	890	1365/1910	1720	600 x 250	0,15	0,50	0,68	10A	305	2V	0,15	0,49	0,60	12.2	1.4 ^h	20A	440
09	1020	1435/1600	2000 ^e 2370	700 x 300	0,20	0,70	0,98	10A	450	2V	0,20	0,72	0,95	19.2	1.7 ^h	25A	570
10	1020	1435/1980	1990	700 x 300	0,20	0,70	0,98	10A	395	2V	0,20	0,69	0,95	18.3	1.7 ^h	25A	550
12	1200	1530/1915	2000 ^e 2370	900 x 300	0,25	0,98	1,20	10A	530	1V 2V	0,25	0,98	1,15	18.3 20.3	2.1 ^h 2.1 ^h	20A 25A	660 660
17	1400 ^k	1835	2200 ^f 2670	1000 x 350	0,30	1,53	1,90	10A	685	2V	0,41	1,50	1,80	29,0	5,1	25A	924
17	1400 ^k	1835	2200 ^f 3410 ^j	1000 x 350	0,30	1,53	1,90	10A	685	2V	0,42	1,46	2,09	35,6	3,7 ^h	25A	950
22	1616 ^k	1885	2200 ^f 2670	1200 x 350	0,40	2,00	2,30	16A	825	1V 2V	0,57	1,70	2,10	32,0 35,0	5,2 ⁱ 5,2 ⁱ	32A 32A	1040 1040
22	1616 ^k	1885	2200 ^f 3410 ^j	1200 x 350	0,40	2,00	2,30	16A	825	2V	0,57	1,86	2,87	47,2	5,1 ^h	40A	1150
28	1880 ^k	1995	2200 ^{f/j} 3090 ^j	1400 x 350	0,40	2,65	3,00	20A	960	1V 2V	0,80	2,55	3,00	69 77	7,0 ^h 7,0 ^h	50A 50A	1405 1430

a - For units with dampers, F7 filter supply air, M5 filter extract air, rotor, water coil 60/30°C with supply air temp +20°C and duct pressure: 150 Pa (size 04), 200 Pa (size 06-28)

b - Technical Maximum Flow

c - 3x400 V+N+PE 50 Hz, fuse with type C characteristics

d - Including water coil heating (not filled with liquid)

e - Supplied in three sections that have a max. width of 790 mm

f - Supplied in three sections that have a max. width of 890 mm

g - Top 04 with cooling unit has duct connection 500 x 200 mm

h - The refrigerant can be selected between R454B or R410A. Technical data shows that R454B

and R410A have similar performances. For more detailed data download the IV Produkt Designer.

i - Refrigerant R513A

j - For length see the product selection program IV Produkt Designer

k - Above the rotor, width increases by 50 mm.

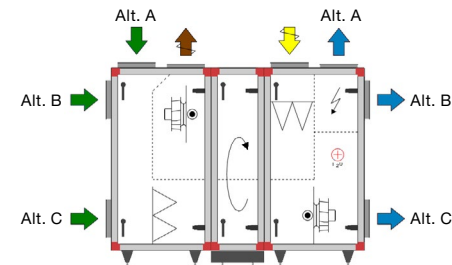
l - Refrigerant R410A

Technology

- Duct connections upward
- 8 sizes
- Air flow 0.10–2.8 m³/s
- EC motors with very high efficiency
- EcoCooler cooling unit with cooling recovery (optional extra)
- ThermoCooler HP reversible heat pump (optional extra)

- Control equipment Siemens Climatix
- Energy optimisation function – ECO
- Rotary heat exchanger
- Saves up to 75% floor space
- Damper for recirculated air operation as an option

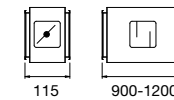
Alternative duct connection



Available external pressure

See IV Produkt Designer for object-specific data.

Duct accessories

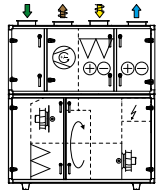


For object-specific data, see the product selection program IV Produkt Designer

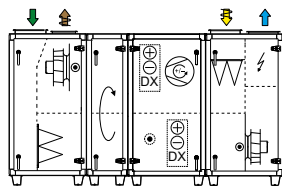
Envistar® Top with ThermoCooler HP

Configuration with rotor

Right or left handed configuration selected during planning.
Below is an example of a right-handed configuration.



Rotor and reversible heat pump sizes 06 and 10



Rotor and reversible heat pump sizes 09, 12, 17 and 22

→ Outdoor air → Supply air ↘ Extract air ↗ Exhaust air

Technology

- 7 sizes
- Air flow 0.25–2.80 m³/s
- Control equipment Siemens Climatix
- Cooling/heating pump ThermoCooler HP
- Rotary heat exchanger

Capacity and technical data

Size	Dimensions (mm)				Air handling unit with integrated cooling/heating pump								
	Width	Height	Length	Duct connection	Air flow (m ³ /s) ^a				Cooling power (kW)	Refrigerant volume ^c (kg)	External fuse protection vent. ^d	External fuse protection kvp ^e	Weight (kg)
					Min.	SFP _V 1.5	SFP _V 1.6	Max. ^b					
06	890	1910	1720	600x250	0,25	0,45	0,50	0,60	12.7	1.6	16A	Common	310
09	1020	1435	2790 ^f	700x300	0,30	0,64	0,70	0,98	14.7	2.5	16A	Common	450
10	1020	1980	1990	700x300	0,30	0,70	0,73	0,98	15.7	2.4	16A	Common	400
12	1200	1530	2790 ^f	900x300	0,43	0,94	1,0	1,20	23.5	3.7	25A	Common	540
17	1450	1835	2990 ^g	1000x350	0,50	1,40	1,50	1,80	27.5	5.2	25A	Common	980
22	1665	1885	2990 ^g	1200x350	0,68	1,80	1,95	2,30	33.0	6.0	32A	Common	1190
28	2270	1995	3090 ^g	1400x350	0,92	2,40	2,60	2,90	44 / 48 ^h	9.6	40A / 50A ^h	Common	1355

a - For units with damper, supply air filter ePM1 50%, extract air filter ePM10 60%, Blank NE rotor and duct pressure 200 Pa

b - Technical Maximum Flow

c - The refrigerant can be selected between R454B or R410A. Technical data shows that R454B and R410A have similar performances. For more detailed data download the IV Produkt Designer.

d - 3x400 V+N+PE 50 Hz, fuse with type C characteristics

e - External fuse protection for the ThermoCooler HP reversible heat pump

f - Supplied in four sections that have a max. width of 790 mm

g - Supplied in four sections that have a max. width of 890 mm

h - Power variant 1V resp. 2V

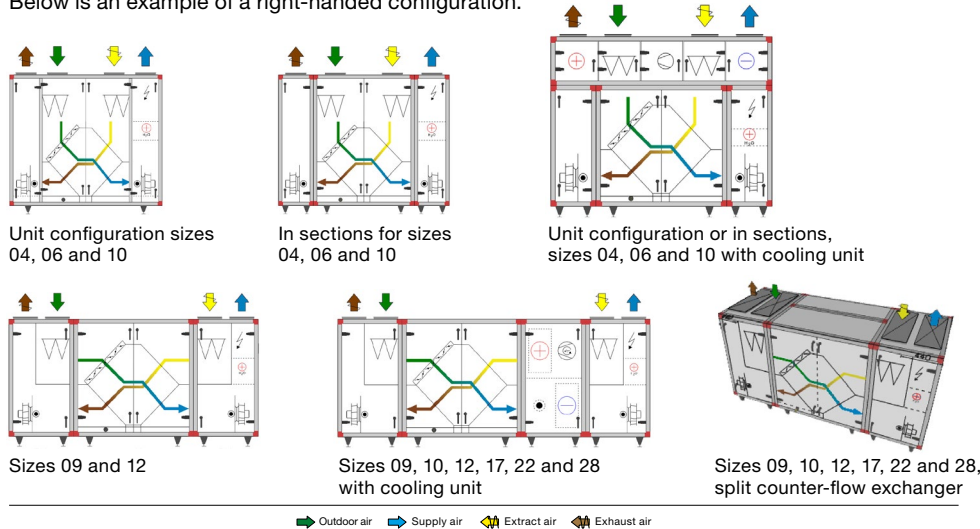
For heating powers and object-specific data, see the product selection program IV Produkt Designer

Envistar® Top

Configuration with counter-flow exchanger

Right or left handed configuration selected during planning.

Below is an example of a right-handed configuration.



Technology

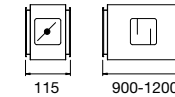
- Duct connections upward
- 8 sizes
- Air flow 0.13–2.80 m³/s
- EC motors with very high efficiency

- Control equipment Siemens Climatix
- Energy optimisation function – ECO
- Energy recovery unit – counter-flow exchanger
- Saves up to 75% floor space

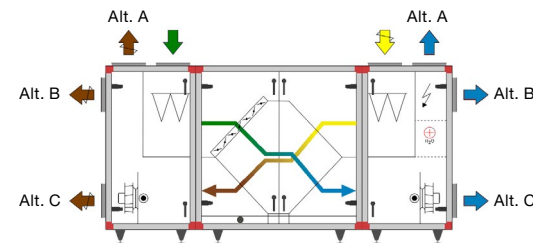
Available external pressure

See IV Produkt Designer for object-specific data.

Duct accessories



Alternative duct connections



Smoke-bypass

Sits on the heat exchanger exhaust air section on the reverse side of the unit.

Size 04	ø 200 mm
Size 06	ø 250 mm
Size 09	ø 315 mm
Size 10	ø 315 mm
Size 12	ø 315 mm
Size 17	ø 315 mm
Size 22	ø 500 mm
Size 28	ø 500 mm

Capacity and technical data

Size	Dimensions (mm)					Air handling unit					Air handling unit with integrated cooling unit							
	Width	Height excl./incl. cooling unit	Length, unit	Length, in sections	Duct connection	Air flow (m ³ /s) ^a			External fuse protection ^c	Weight ^d (kg)	Power variant	Air flow (m ³ /s) ^a			Cooling power (kW)	Refrigerant volume ^e (kg)	External fuse protection ^c	Weight ^d (kg)
						Min	SFP _v 1,5	Max ^b				Min.	SFP _v 1.6	Max. ^b				
04	748	1540	1820	2067	Ø 315 / 500 × 200	0,13	0,36	0,42	10A	310	2V	0,12	0,35	0,35	6.3	1.0	10A	361
06	890	1625	1960	2207	Ø 315 / 600 × 250	0,18	0,49	0,60	10A	390	2V	0,15	0,49	0,60	11.2	1.4	20A	416
09	1020	1530	–	3040	700 × 300	0,25	0,69	0,95	10A	580	2V	0,25	0,75	0,95	14.1	1.8	25A	541
10	1020	1990/2020	–	2215	700 × 300	0,25	0,73	0,95	10A	610	2V	0,25	0,75	0,95	17.5	1.7	25A	547
12	1200	1530	–	3040	900 × 300	0,30	0,83	1,15	10A	650	2V	0,30	0,92	1,15	20.6	2.7	25A	616
17	1400	1835	–	3235	1000 × 350	0,42	1,40	1,65	10A	870	2V	0,50	1,35	1,65	27.4	3.7	25A	1145
22	1616	1885	–	3800	1200 × 350	0,55	1,80	2,25	16A	1185	2V	0,68	1,75	2,0	40.0	5.1	40A	1500
28	1880	1995	–	3800	1400 × 350	0,55	2,30	2,80	20A	1410	1V / 2V	0,80 / 0,92	2,25	2,6	45 / 51	7.0	50A	1760

a - For units with dampers, F7 filter supply air, M5 filter extract air, counter-flow exchanger, water coil 60/30°C with supply air temp +20°C and duct pressure: 150 Pa (size 04), 200 Pa (size 6-12)

b - Technical Maximum Flow

c - 3×400 V+N+PE 50 Hz, fuse with type C characteristics

d - Including water coil heating (not filled with liquid)

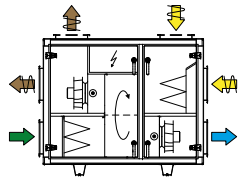
e - The refrigerant can be selected between R454B or R410A. Technical data shows that R454B and R410A have similar performances. For more detailed data download the IV Produkt Designer.

For object-specific data, see the product selection program IV Produkt Designer

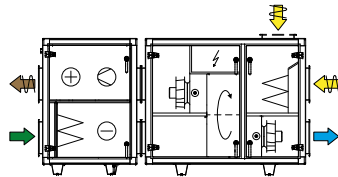
Envistar® Compact

Configurations

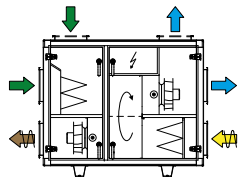
Connections for outdoor air, supply air, extract air and exhaust air can be positioned on the upper or lower level. The unit can be supplied in right or left handed configuration. Below is an example of a right-handed configuration.



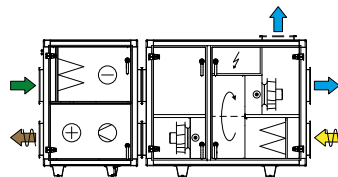
Supply air bottom



With cooling unit, supply air bottom



Supply air top



With cooling unit, supply air top

→ Outdoor air → Supply air ↘ Extract air ↗ Exhaust air

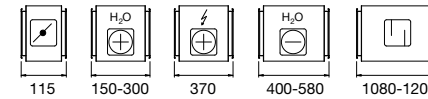
Technology

- Duct connections upward/side
- 4 sizes
- Air flow 0.10–1.50 m³/s
- EC motor with very high efficiency
- Cooling unit as an option
- Control equipment Siemens Climatix
- Energy optimisation function – ECO
- Rotary heat exchanger
- Indoor or outdoor version
- Compact dimensions

Available external pressure

See IV Produkt Designer for object-specific data.

Duct accessories



Capacity and technical data

Size	Dimensions (mm)				Air handling unit excluding cooling unit					Air handling unit with integrated cooling unit							
	Width	Height	Length excl./incl. cooling unit	Duct connection	Air flow (m ³ /s) ^a			External fuse protection ^c	Weight ^d (kg)	Power variant	Air flow (m ³ /s) ^a			Cooling power (kW)	Refrigerant volume ^e (kg)	External fuse protection ^c	Weight ^d (kg)
					Min	SFP _v 1.5	Max. ^b				Min.	SFP _v 1.6	Max. ^b				
04	748	1,250	1,435/2,475	Ø 315	0.10	0.32	0.44	10A	189	1	0.20	0.25	0.35	4.7	1.5	10A	337
										2	0.25			5.8			
06	890	1,312	1,555/2,525	500 × 300	0.15	0.47	0.65	10A	227	1	0.33	0.37	0.61	6.6	2.5	10A	427
										2	0.43			8.2			
10	1,020	1,413	1,616/2,586	700 × 400	0.20	0.65	0.97	10A	284	1	0.55	0.62	0.92	12	3.0	10A	539
										2	0.70			14			
16	1,295	1,688	1,860/2,830	1,000 × 500	0.30	1.31	1.65	10A	429	1	0.74	1.13	1.63	16	6.0	16A	741
										2	0.90			18			
										3	1.08			22			

a - For units with dampers, F7 filter supply air, M5 filter extract air, rotor, water coil 60/30°C with supply air temp +20°C and duct pressure: 150 Pa (size 04), 200 Pa (sizes 6–16)

b - Technical Maximum Flow

c - 3×400 V+N+PE 50 Hz, fuse with type C characteristics

d - Excluding water coil heating (duct-mounted)

e - Refrigerant R513A

For object-specific data, see the product selection program IV Produkt Designer

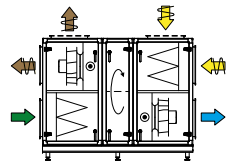
Envistar® Flex

Configurations

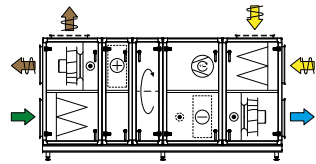
Connections for outdoor air, supply air, extract air and exhaust air can be positioned on the upper or lower level. The unit can be supplied in right or left handed configuration. Below is an example of a right-handed configuration.

Available external pressure

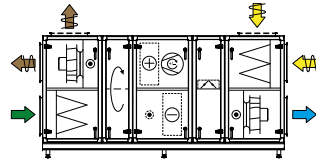
See IV Produkt Designer for object-specific data.



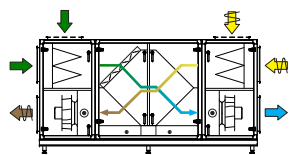
Comb. 1 Rotor



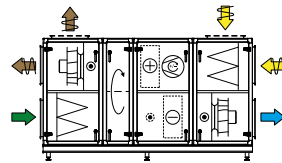
Comb. 3 Cooling unit with cooling recovery



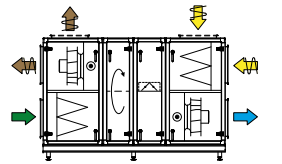
Comb. 5 Rotor, cooling unit and recirculating unit



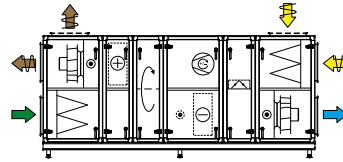
Comb. 7 Counter-flow heat exchanger



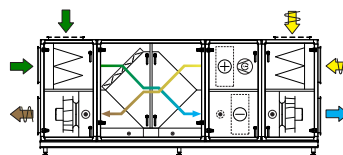
Comb. 2 Rotor and cooling unit



Comb. 4 Rotor and recirculating unit



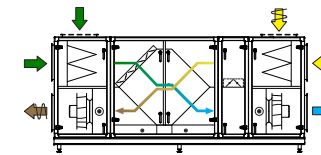
Comb. 6 Cooling unit with cooling recovery and recirculating unit



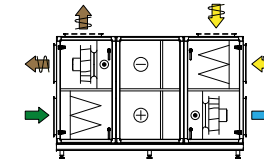
Comb. 8 Counter-flow heat exchanger and cooling unit

Technology

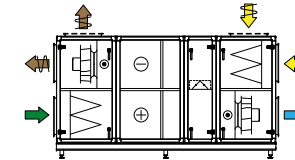
- 18 sizes
- Air flow 0.10–13.0 m³/s
- The fans have PM motors with EC or frequency inverter control
- EcoCooler cooling unit with or without cooling recovery (optional extra)
- ThermoCooler HP reversible heat pump (optional extra)
- Control equipment Siemens Climatix
- Energy optimisation function – ECO
- Rotary heat exchanger, plate heat exchanger or coil recovery
- Indoor or outdoor version
- Recirculating unit as an option



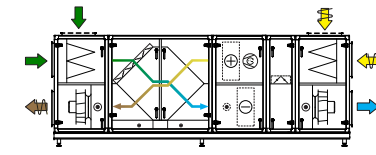
Comb. 9 Counter-flow heat exchanger and recirculating unit



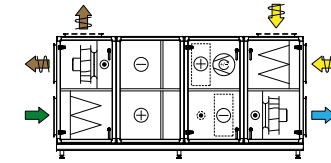
Comb. 11 Run-around coil unit



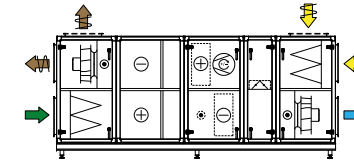
Comb. 13 Run-around coil unit and recirculating unit



Comb. 10 Counter-flow heat exchanger, cooling unit, recirculating unit



Comb. 12 Run-around coil unit and cooling unit



Comb. 14 Run-around coil unit, cooling unit, recirculating unit

Outdoor air
 Supply air
 Extract air
 Exhaust air

Capacity and technical data

Size	Dimensions (mm)			Control cabinet placement	Air handling unit excluding cooling unit					Air handling unit with integrated cooling unit							
	Width ^a	Height ^b	Duct connection		Air flow (m ³ /s) ^c			External fuse protection ^e	Weight comb. 1 (kg)	Output variant	Air flow (m ³ /s) ^c			Cooling power (kW)	Refrigerant volume ^g (kg)	External fuse protection ^h	Weight comb. 2 (kg)
					Min	SFP _V 1.5	Max. ^d				Min.	SFP _V 1.6	Max. ^d				
060	890	960	500 × 300	On unit roof	0.11	0.42	0.60	10A	395	–	–	–	–	–	–	–	–
100	1,020	1,090	700 × 300	On unit roof	0.17	0.68	0.99	10A	450	2V	0.22	0.70	1.01	17.8	1.7	10A	620
150	1,120	1,470	800 × 500	On unit roof	0.29	1.12	1.70	10A/16A	595	2V	0.33	1.14	1.63	26.3	2.9	16A	830
190	1,400	1,470	1,000 × 500	On unit roof	0.38	1.56	2.00	10A/16A	670	2V	0.42	1.54	2.09	35.6	3.7	20A	950
240	1,400	1,686	1,000 × 600	On supply air end	0.47	1.74	2.60	10A–25A	755	2V	0.49	1.72	2.44	36.6	4.1	20A	1,100
300	1,616	1,686	1,200 × 600	On supply air end	0.54	2.18	3.00	10A–25A	835	2V	0.57	2.15	2.87	47.2	5.1	25A	1,200
360	1,616	2,060	1,200 × 800	On supply air end	0.66	2.50	3.80	16A–25A	1,020	2V	0.74	2.55	3.71	59.5	6.0	32A	1,550
400	1,880	1,900	1,400 × 700	On supply air end	0.66	2.91	4.00	16A–25A	995	2V	0.80	2.90	4.00	66.3	6.8	32A	1,480
480	1,990	2,060	1,400 × 800	On supply air end	0.85	3.50	5.10	16A–40A	1,375	1V	0.93	3.48	4.66	51.4	8.1	32A	1,930
										2V				84.6	8.1	40A	1,990
600	2,200	2,270	1,600 × 800	On supply air end	1.06	4.40	6.00	16A–40A	1,560	1V		4.40		64.7	7.6	32A	2,165
										2V	1.16	4.40	5.78	89.0	7.6	40A	2,210
										3V		4.40		104.6	6.2	50A	2,235
740	2,480	2,675	2,000 × 900	In units next to TF fans	1.21	5.72	8.30	16A–63A	1,970	2V		5.80		95.6	10.1	40A	3,265
										3V	1.42	5.80	7.08	129.8	9.3	63A	3,325
850	2,560	2,935	2,200 × 1,000	In units next to TF fans	1.41	6.82	10.0	25A–63A	2,200	1V		6.75		101.0	11.5	40A	3,660
										2V	1.61	6.75	8.06	121.5	9.3	50A	3,675
										3V		6.75		151.4	9.3	63A	3,815
980	2,860	3,085	2,400 × 1,100	In units next to TF fans	1.69	7.70	10.6	25A–63A	2,485	1V		7.70		105.5	14.6	40A	3,890
										2V	1.95	7.70	9.77	162.0	10.4	80A	3,900

Download the product selection program IV Produkt Designer for technical data for sizes 1080, 1250, 1280, 1540 and 1580.

Length (mm) The sizes 060–850 are counter-flow heat exchangers and size 980 is a plate heat exchanger.

Size	Combination (indicates indoor version)													
	1	2	3	4	5	6	7	8	9	10	11	12	13	14
060	1,760	–	–	2,200	–	–	2,310	–	2,752	–	2,310	–	2,750	–
100	1,760	2,580	3,000	2,200	3,020	3,440	2,505	3,295	2,947	3,737	2,310	3,130	2,750	3,570
150	2,060	2,880	3,300	2,500	3,320	3,740	3,090	3,880	3,532	4,322	2,610	3,430	3,050	3,870
190	2,060	2,880	3,300	2,500	3,320	3,740	3,090	3,880	3,532	4,322	2,610	3,430	3,050	3,870
240	2,200	3,020	3,440	2,640	3,460	3,880	3,645	4,435	4,087	4,877	2,750	3,570	3,190	4,010
300	2,200	3,020	3,440	2,640	3,460	3,880	3,800	4,590	4,242	5,032	2,750	3,570	3,190	4,010
360	2,200	3,090	3,510	2,842	3,732	4,152	4,100	4,990	4,742	5,632	2,600	3,490	3,242	4,132
400	2,200	3,090	3,510	2,842	3,732	4,152	4,100	4,990	4,742	5,632	2,600	3,490	3,242	4,132
480	2,200	3,090	3,510	2,842	3,732	4,152	4,100	4,990	4,742	5,632	2,600	3,490	3,242	4,132
600	2,200	3,090	3,510	2,842	3,732	4,152	4,400	5,290	5,042	5,932	2,600	3,490	3,242	4,132
740	2,820	3,710	4,130	3,462	4,352	4,772	5,020	5,910	5,662	6,552	3,220	4,110	3,862	4,752
850	2,820	3,710	4,130	3,462	4,352	4,772	5,280	6,170	5,922	6,812	3,220	4,110	3,862	4,752
980	2,820	3,710	4,130	3,462	4,352	4,772	5,110	6,000	5,752	6,642	3,220	4,110	3,862	4,752

Control cabinet increases the length by 290 mm on sizes 240–600.

a - Control cabinet increases the width by 170 mm on sizes 240 to 600. Above the rotor, width increases by 50 mm.

b - Stand increases the height by 200 mm for sizes 100–600. On sizes 740–980, the stand is standard. Control cabinet increases the height by 290 mm on sizes 100–190.

c - For units with dampers, F7 filter supply air, M5 filter extract air, rotor, water coil 60/30°C with supply air temp +20°C and duct pressure 200 Pa

d - Technical Maximum Flow

e - External fuse protection for the Envistara Flex unit. 3×400 V+N+PE 50 Hz, fuse with type C characteristics. Fuse protection varies depending on choice of fans/power variants

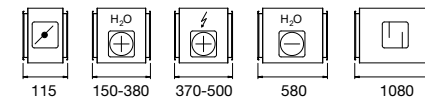
f - Including water coil heating (not filled with liquid)

g - The refrigerant can be selected between R454B or R410A. Technical data shows that R454B and R410A have similar performances. For more detailed data download the IV Produkt Designer.

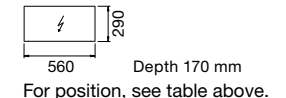
h - 3×400 V+N+PE 50 Hz, fuse with type C characteristics

For object-specific data, see the product selection program IV Produkt Designer

Duct accessories



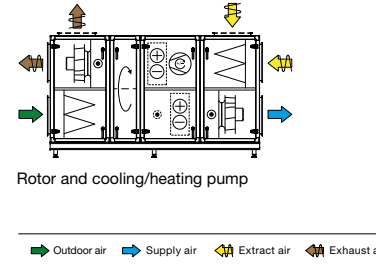
Control cabinet



Envistar[®] Flex with ThermoCooler HP

Configurations

Connections for outdoor air, supply air, extract air and exhaust air can be positioned on the upper or lower level. The unit can be supplied in right or left handed configuration. Below is an example of a right-handed configuration.



Technology

- 14 sizes
- Air flow 0.25–10.4 m³/s
- Control equipment Siemens Climatix
- Cooling/heating pump ThermoCooler HP
- Rotary heat exchanger
- Indoor or outdoor configuration

Capacity and technical data

Size	Dimensions (mm)				Control cabinet position	Output variant	Air handling unit with integrated cooling/heating pump							
	Width	Height ^a	Length ^b	Duct connection			Air flow (m ³ /s) ^c				Cooling power (kW)	Refrigerant volume ^e (kg)	External fuse protection ^f kVp	Weight (kg)
							Min.	SFP _V 1.5	SFP _V 1.6	Max. ^d				
100	1,360	1,090	2,550	700 × 300	On unit roof	2V	0.25	0.64	0.70	0.95	13.6	2.5	10A	620
150	1,460	1,470	2,850	800 × 500	On unit roof	2V	0.38	1.05	1.16	1.61	21.9	4.1	16A	820
190	1,740	1,470	2,850	1,000 × 500	On unit roof	2V	0.50	1.45	1.57	2.12	28.2	5.2	20A	940
240	1,740	1,686	2,990	1,000 × 600	On supply air end	2V	0.58	1.65	1.78	2.48	29.9	6.3	20A	1,070
300	1,956	1,686	3,020	1,200 × 600	On supply air end	2V	0.68	2.03	2.27	2.91	43.0	7.4	25A	1,160
360	1,956	2,060	3,550	1,200 × 800	On supply air end	2V	0.85	2.44	2.62	3.64	46.4	9.1	32A	1,465
400	2,200	1,900	3,090	1,400 × 700	On supply air end	2V	0.92	2.82	3.05	3.93	47.2	9.6	32A	1,380
480	2,330	2,060	3,850	1,400 × 800	On supply air end	2V	1.07	3.33	3.56	4.61	58.0	11.9	40A	1,930
600	2,540	2,270	3,850	1,600 × 800	On supply air end	2V	1.34	3.95	4.40	5.75	84.0	9.4/5.2	50A	2,165
740	2,820	2,675	4,150	2,000 × 900	In units next to TF fans	2V	1.71	5.33	5.70	7.34	103	12.6/5.4	63A	2,500
850	2,900	2,935	4,150	2,200 × 1,000	In units next to TF fans	2V	1.98	6.40	6.80	8.47	118	12.6/8.1	80A	2,800
980	3,200	3,085	4,150	2,400 × 1,100	In units next to TF fans	2V	2.38	7.20	7.75	9.95	132	15.7/11.3	80A	3,200
1080	3,340	3,195	4,310	2,400 × 1,100	In units next to TF fans	2V	2.38	8.00	8.50	10.14	149	10.6/8.7/8.7	80A	4,050
1280	3,520	3,375	4,310	2,600 × 1,200	In units next to TF fans	2V	2.70	8.80	9.35	11.46	173	13.1/9.5/9.5	100A	4,380

a - Stand increases the height by 200 mm on sizes 100–600. On sizes 740–980, the stand is standard. Control cabinet increases the height by 290 mm on sizes 100–190.

b - Control cabinet increases the length by 290 mm on sizes 240–600.

c - For units with dampers, F7 filter supply air, M5 filter extract air, rotor with supply air temp +20°C and duct pressure 200 Pa

d - Technical Maximum Flow

e - The refrigerant can be selected between R454B or R410A. Technical data shows that R454B and R410A have similar performances. For more detailed data download the IV Produkt Designer.

f - External fuse protection for the ThermoCooler HP reversible heat pump. 3×400 V+N+PE 50 Hz, fuse with type C characteristics. Go to previous page to see fuse protection for Envistar Flex.

For heating powers and object-specific data, see the product selection program IV Produkt Designer

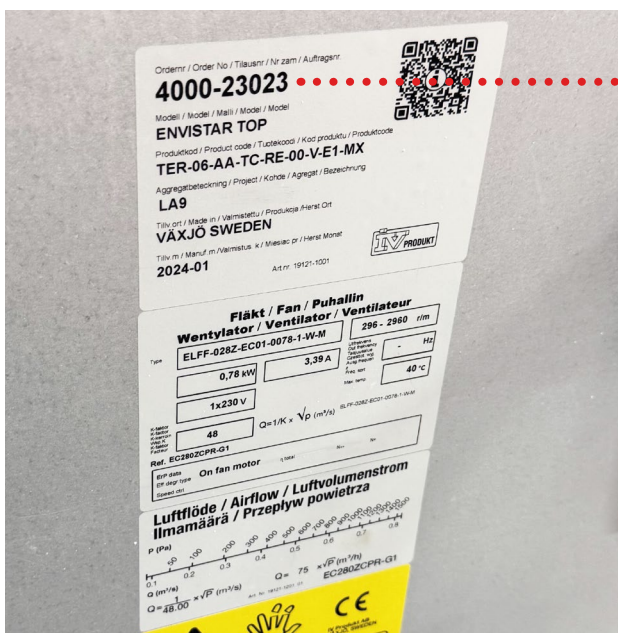
Knowledge drives the whole industry forwards



At IV Produkt, we will show future generations that ventilation is an industry of the future. Through training, product development and an informative website, we will become a knowledge company and drive the industry forwards.

We are happy to share the knowledge we have accrued with you. Take advantage of our knowledge online, contact us or visit IV Produkt Competence Center, which is an established meeting place for knowledge, conferences and training.

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REFERENCE PROJECT

Titanic Belfast keeps **luxury ship's fate** alive

Titanic Belfast is a spectacular and austere six-floor building. The architecture is reminiscent of four ships splitting off from each other. It offers the visitor a trip into Titanic's history and the city of Belfast where she was built, in fact on the same site where the Museum now stands.

With the help of full-scale reconstructions and special effects visitors are able to follow the ship's fate through nine different galleries.

The museum cost about EUR 100 million to build. It also houses galleries for temporary exhibitions, a banqueting hall that can accommodate 1,000 guests, business premises, restaurants, cafés, conference facilities and much more.

Flexomix with EcoCooler

At the time of ordering, the most important requirement made in regard to the air handling unit for Titanic Belfast was that it had to maintain the same air temperature and humidity level all year round. This is because the museum has many old original artifacts from Titanic which it wants to preserve in their original condition, unaffected by the environment in the building. Another requirement was for minimal installation space, while units needed to be energy efficient with a high level of performance.

The client chose units from the Flexomix modular range. Some of the units have the EcoCooler integrated condensing unit. The solution has received a lot of praise for its efficiency from operations staff at Titanic Belfast.

Made space for working and living



Nestled between lively Covent Garden and the Strand, this London office space provides an incredible location for creative designers, innovative tech companies, financial institutions, and more.

Aldwych House is boldly designed office space in a chic, historic building. A private terrace can be utilised by all for relaxing breaks.

The building is old and was in need of refurbishment and so was the air handling. The previous unit was placed in the basement level where space is very limited. The external condensers took up the terrace space. We suggested our solution with integrated cooling and heating which was very well

received. With its compact dimensions, Envistar Flex with ThermoCooler HP fits perfectly in tight spaces.

Since there was no need for an external chiller or condensers the complete installation was in the plantroom. The terrace could then be used as a breakout space rather than a plant space.

Result

- Due to the integrated reversible heat pump ThermoCooler HP the outdoor terrace can be used.
- Installation of AHU with ThermoCooler HP took place in the basement, although the space was limited.
- Since the units can be delivered in modules it was easy to get through narrow passages to the basement level.



Photo: Munchmuseet / Einar Aslaksen



Photo: Munchmuseet / Einar Aslaksen

Customised ventilation for **art and visitors**

At the Munch Museum in Oslo, you will find much more than just the world's largest collection of art from Edvard Munch. The vision is to create a gathering place for music, film and art – with both new and well-established talents.

In a museum, carefully controlled temperature, humidity and ventilation are required so that the valuable objects are not damaged. The indoor climate must also be adapted to the number of visitors.

With IV Produkt's Flexomix series, a solution was customised for the Munch Museum. 26 AHU's were delivered, of which 23 were Flexomix units in varying sizes. Flexomix are modular units where

the customer can choose fans, motors and heat recovery units for energy-efficient air handling.

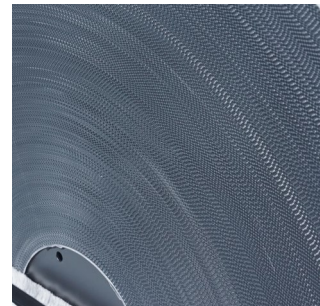
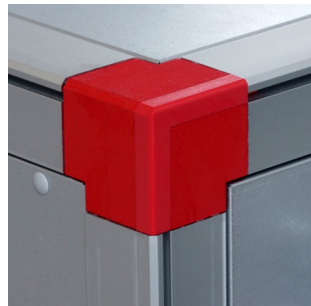
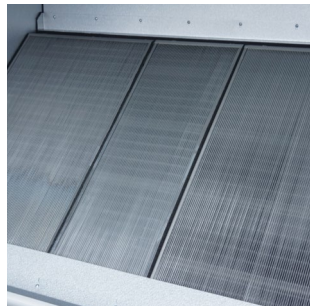
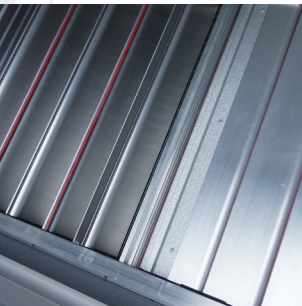
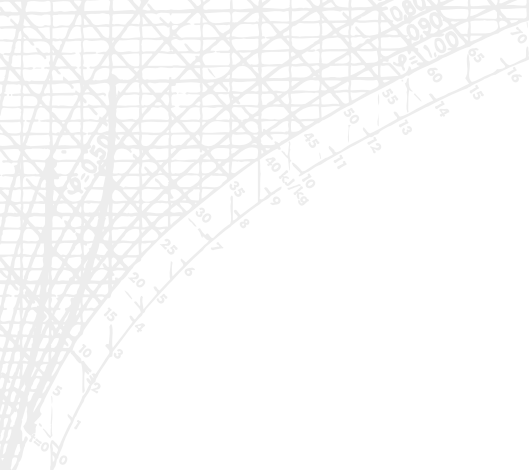
Stable values

During construction, the temperature was required to be 22 °C in the exhibition halls, with a permitted difference of plus/minus 1 °C. The relative humidity should be 50 %. The values for temperature and humidity must not change too much up or down.

Result

- A flexible ventilation solution with Flexomix air handling units.
- A controlled indoor climate suitable for art objects and intended museum visitors.





This is just part of our wide range. For our full range, see www.ivprodukt.com or contact us to find out more.

You are welcome to contact us

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Air handling with focus on LCC